
Supplemento



Tornitura generale	A
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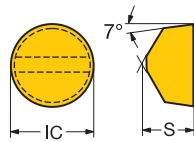
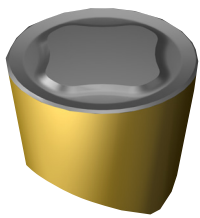
Tornitura generale

T-Max[®], inserto per tornitura

4

T-Max® , inserto per tornitura

Inserto di tipo R (rotondo)



						S
		S	RE	CODICE ISO	S205	
Finitura	06	6.35	3.2	RCGX 06 06 00-SF	*	
	09	7.94	4.8	RCGX 09 07 00-SF	*	
Media	06	6.35	3.2	RCMX 06 06 00-SM	*	
	09	7.94	4.8	RCMX 09 07 00-SM	*	
	12	7.94	6.4	RCMX 12 07 00-SM	*	

Fresatura

CoroMill® MH20 fresa ad avanzamenti elevati

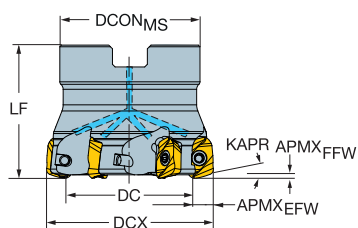
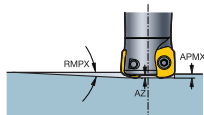
6

CoroMill® MH20 fresa ad avanzamenti elevati

Manicotto - adduzione interna di refrigerante

KAPR

15°



Versione metrica

											Dimensioni, millimetri						
DCX	DC	SSC	CZC _{MS}	APMX _{EFW}	APMX _{FFW}	RMPX	AZ	CNSC		Codice di ordinazione	DCON _{MS}	ISO	LF			RPMX	MIID
40.0	29.3	08	16	5.3	1.20	2.50°	0.9	1	4	MH20-R040Q16-08M	16.0	A	40.0	2.0	0.19	16500	MH20-080425..
	29.3	08	16	5.3	1.20	2.50°	0.9	1	5	MH20-R040Q16-08H	16.0	A	40.0	2.0	0.18	16500	MH20-080425..
50.0	39.3	08	22	5.3	1.20	1.70°	0.9	1	5	MH20-R050Q22-08M	22.0	A	40.0	2.0	0.30	14800	MH20-080425..
	39.3	08	22	5.3	1.20	1.70°	0.9	1	6	MH20-R050Q22-08H	22.0	A	40.0	2.0	0.29	14800	MH20-080425..

Versione in pollici

											Dimensioni, pollici						
DCX	DC	SSC	CZC _{MS}	APMX _{EFW}	APMX _{FFW}	RMPX	AZ	CNSC		Codice di ordinazione	DCON _{MS}	ISO	LF			RPMX	MIID
2.000	1.581	08	3/4	.209	.047	1.70°	.035	1	5	MH20-AR051R19-08M	.750	A	1.575	1.4	0.71	14700	MH20-080425..
	1.581	08	3/4	.209	.047	1.70°	.035	1	6	MH20-AR051R19-08H	.750	A	1.575	1.4	0.69	14700	MH20-080425..

Parti di ricambio	
SSC	Vite per inserto
08	5513 020-64

Foratura

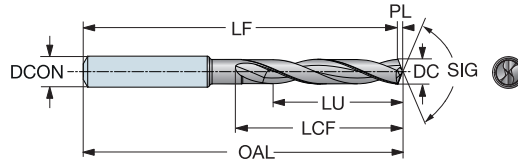
CoroDrill® 860, punta in metallo duro integrale	8
CoroDrill® 860, punta in metallo duro integrale per smussi e gradini	21

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione esterna di refrigerante

TCHA H8
SIG 147°



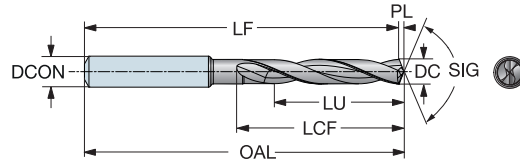
							p Dimensioni in mm e pollici										
							PTBM										
DC	DC*	LU	LU*	ULDR	CZC _{MS}	Codice di ordinazione	DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*	
3.000	.118	9.5	.374	3	6	860.1-0300-016A0-PM	★	6.0	.236	62	2.441	61.5	2.421	20.0	.787	0.4	.017
3.000	.118	15.5	.610	5	6	860.1-0300-021A0-PM	★	6.0	.236	66	2.598	65.5	2.579	28.0	1.102	0.4	.017
3.100	.122	9.8	.386	3	6	860.1-0310-016A0-PM	★	6.0	.236	62	2.441	61.5	2.421	20.0	.787	0.5	.018
3.100	.122	16.0	.630	5	6	860.1-0310-021A0-PM	★	6.0	.236	66	2.598	65.5	2.579	28.0	1.102	0.5	.018
3.200	.126	10.1	.398	3	6	860.1-0320-016A0-PM	★	6.0	.236	62	2.441	61.5	2.421	20.0	.787	0.5	.019
3.200	.126	16.5	.650	5	6	860.1-0320-021A0-PM	★	6.0	.236	66	2.598	65.5	2.579	28.0	1.102	0.5	.019
3.300	.130	10.5	.413	3	6	860.1-0330-016A0-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.019
3.300	.130	17.1	.673	5	6	860.1-0330-021A0-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.019
3.380	.133	17.5	.689	5	6	860.1-0338-021A0-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.020
3.400	.134	10.8	.425	3	6	860.1-0340-016A0-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.020
3.400	.134	17.6	.693	5	6	860.1-0340-021A0-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.020
3.500	.138	11.1	.437	3	6	860.1-0350-016A0-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.020
3.500	.138	18.1	.713	5	6	860.1-0350-021A0-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.020
3.600	.142	11.4	.449	3	6	860.1-0360-016A0-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.021
3.600	.142	18.6	.732	5	6	860.1-0360-021A0-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.021
3.700	.146	11.7	.461	3	6	860.1-0370-016A0-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.022
3.700	.146	19.1	.752	5	6	860.1-0370-021A0-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.022
3.800	.150	12.1	.476	3	6	860.1-0380-018A0-PM	★	6.0	.236	66	2.598	65.3	2.571	24.0	.945	0.6	.022
3.800	.150	19.7	.776	5	6	860.1-0380-027A0-PM	★	6.0	.236	74	2.913	73.3	2.886	36.0	1.417	0.6	.022
3.900	.154	12.4	.488	3	6	860.1-0390-018A0-PM	★	6.0	.236	66	2.598	65.3	2.571	24.0	.945	0.6	.023
3.900	.154	20.2	.795	5	6	860.1-0390-027A0-PM	★	6.0	.236	74	2.913	73.3	2.886	36.0	1.417	0.6	.023
4.000	.157	12.7	.500	3	6	860.1-0400-018A0-PM	★	6.0	.236	66	2.598	65.3	2.571	24.0	.945	0.6	.023
4.000	.157	20.7	.815	5	6	860.1-0400-027A0-PM	★	6.0	.236	74	2.913	73.3	2.886	36.0	1.417	0.6	.023
4.100	.161	13.0	.512	3	6	860.1-0410-018A0-PM	★	6.0	.236	66	2.598	65.3	2.571	24.0	.945	0.6	.024
4.100	.161	21.2	.835	5	6	860.1-0410-027A0-PM	★	6.0	.236	74	2.913	73.3	2.886	36.0	1.417	0.6	.024
4.200	.165	13.3	.524	3	6	860.1-0420-018A0-PM	★	6.0	.236	66	2.598	65.3	2.571	24.0	.945	0.6	.024
4.200	.165	21.7	.854	5	6	860.1-0420-027A0-PM	★	6.0	.236	74	2.913	73.3	2.886	36.0	1.417	0.6	.024
4.300	.169	13.7	.539	3	6	860.1-0430-018A0-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.6	.025
4.300	.169	22.3	.878	5	6	860.1-0430-027A0-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.6	.025
4.400	.173	14.0	.551	3	6	860.1-0440-018A0-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.7	.026
4.400	.173	22.8	.898	5	6	860.1-0440-027A0-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.7	.026
4.500	.177	14.3	.563	3	6	860.1-0450-018A0-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.7	.026
4.500	.177	23.3	.917	5	6	860.1-0450-027A0-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.7	.026
4.550	.179	23.5	.925	5	6	860.1-0455-027A0-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.7	.027
4.600	.181	14.6	.575	3	6	860.1-0460-018A0-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.7	.027
4.600	.181	23.8	.937	5	6	860.1-0460-027A0-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.7	.027
4.700	.185	14.6	.575	3	6	860.1-0470-018A0-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.7	.027
4.700	.185	24.3	.957	5	6	860.1-0470-027A0-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.7	.027
4.800	.189	15.2	.598	3	6	860.1-0480-019A0-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.7	.028
4.800	.189	24.8	.976	5	6	860.1-0480-037A0-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.7	.028
4.900	.193	15.5	.610	3	6	860.1-0490-019A0-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.7	.029
4.900	.193	25.3	.996	5	6	860.1-0490-037A0-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.7	.029
5.000	.197	15.8	.622	3	6	860.1-0500-019A0-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.7	.029
5.000	.197	25.8	1.016	5	6	860.1-0500-037A0-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.7	.029
5.100	.201	16.1	.634	3	6	860.1-0510-019A0-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.8	.030
5.100	.201	26.3	1.035	5	6	860.1-0510-037A0-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.8	.030
5.200	.205	16.4	.646	3	6	860.1-0520-019A0-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.8	.030
5.200	.205	26.8	1.055	5	6	860.1-0520-037A0-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.8	.030
5.300	.209	16.7	.657	3	6	860.1-0530-019A0-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.8	.031
5.300	.209	27.3	1.075	5	6	860.1-0530-037A0-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.8	.031
5.400	.213	17.0	.669	3	6	860.1-0540-019A0-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.8	.031
5.400	.213	27.8	1.094	5	6	860.1-0540-037A0-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.8	.031
5.500	.217	17.4	.685	3	6	860.1-0550-019A0-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.8	.032
5.500	.217	28.4	1.118	5	6	860.1-0550-037A0-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.8	.032
5.600	.220	17.7	.697	3	6	860.1-0560-019A0-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.8	.033
5.600	.220	28.9	1.138	5	6	860.1-0560-037A0-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.8	.033

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione esterna di refrigerante

TCHA H8
SIG 147°



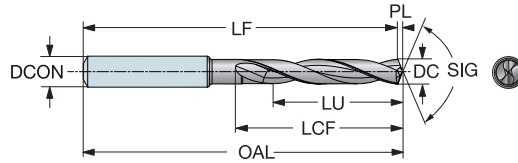
							p Dimensioni in mm e pollici										
							PTBM										
DC	DC*	LU	LU*	ULDR	CZG _{MS}	Codice di ordinazione	DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*	
5.700	.224	17.7	.697	3	6	860.1-0570-019A0-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.8	.033
5.700	.224	29.4	1.157	5	6	860.1-0570-037A0-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.8	.033
5.800	.228	17.6	.693	3	6	860.1-0580-019A0-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.9	.034
5.800	.228	29.9	1.177	5	6	860.1-0580-037A0-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.9	.034
5.900	.232	17.4	.685	2	6	860.1-0590-019A0-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.9	.034
5.900	.232	30.4	1.197	5	6	860.1-0590-037A0-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.9	.034
6.000	.236	18.9	.744	3	6	860.1-0600-019A0-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.9	.035
6.000	.236	30.9	1.217	5	6	860.1-0600-037A0-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.9	.035
6.100	.240	19.3	.760	3	8	860.1-0610-024A0-PM	★	8.0	.315	79	3.110	78.0	3.071	34.0	1.339	0.9	.036
6.100	.240	31.5	1.240	5	8	860.1-0610-040A0-PM	★	8.0	.315	91	3.583	90.0	3.543	53.0	2.087	0.9	.036
6.200	.244	19.6	.772	3	8	860.1-0620-024A0-PM	★	8.0	.315	79	3.110	78.0	3.071	34.0	1.339	0.9	.036
6.200	.244	32.0	1.260	5	8	860.1-0620-040A0-PM	★	8.0	.315	91	3.583	90.0	3.543	53.0	2.087	0.9	.036
6.300	.248	19.9	.783	3	8	860.1-0630-024A0-PM	★	8.0	.315	79	3.110	78.0	3.071	34.0	1.339	0.9	.037
6.300	.248	32.5	1.280	5	8	860.1-0630-040A0-PM	★	8.0	.315	91	3.583	90.0	3.543	53.0	2.087	0.9	.037
6.400	.252	20.2	.795	3	8	860.1-0640-024A0-PM	★	8.0	.315	79	3.110	78.0	3.071	34.0	1.339	0.9	.037
6.400	.252	33.0	1.299	5	8	860.1-0640-040A0-PM	★	8.0	.315	91	3.583	90.0	3.543	53.0	2.087	0.9	.037
6.500	.256	20.6	.811	3	8	860.1-0650-024A0-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.038
6.500	.256	33.6	1.323	5	8	860.1-0650-040A0-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.038
6.600	.260	20.9	.823	3	8	860.1-0660-024A0-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.038
6.600	.260	34.1	1.343	5	8	860.1-0660-040A0-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.038
6.700	.264	21.2	.835	3	8	860.1-0670-024A0-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.039
6.700	.264	34.6	1.362	5	8	860.1-0670-040A0-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.039
6.800	.268	21.5	.846	3	8	860.1-0680-024A0-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.040
6.800	.268	35.1	1.382	5	8	860.1-0680-040A0-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.040
6.900	.272	21.8	.858	3	8	860.1-0690-024A0-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.040
6.900	.272	35.6	1.402	5	8	860.1-0690-040A0-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.040
7.000	.276	22.1	.870	3	8	860.1-0700-024A0-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.041
7.000	.276	36.1	1.421	5	8	860.1-0700-040A0-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.041
7.100	.280	22.4	.882	3	8	860.1-0710-028A0-PM	★	8.0	.315	79	3.110	77.9	3.067	41.0	1.614	1.1	.041
7.100	.280	36.6	1.441	5	8	860.1-0710-040A0-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.1	.041
7.200	.283	22.8	.898	3	8	860.1-0720-028A0-PM	★	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.042
7.200	.283	37.2	1.465	5	8	860.1-0720-040A0-PM	★	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.042
7.300	.287	23.1	.909	3	8	860.1-0730-028A0-PM	★	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.043
7.300	.287	37.7	1.484	5	8	860.1-0730-040A0-PM	★	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.043
7.400	.291	23.4	.921	3	8	860.1-0740-028A0-PM	★	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.043
7.400	.291	38.2	1.504	5	8	860.1-0740-040A0-PM	★	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.043
7.500	.295	23.7	.933	3	8	860.1-0750-028A0-PM	★	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.044
7.500	.295	38.7	1.524	5	8	860.1-0750-040A0-PM	★	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.044
7.600	.299	24.0	.945	3	8	860.1-0760-028A0-PM	★	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.044
7.700	.303	24.3	.957	3	8	860.1-0770-028A0-PM	★	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.045
7.700	.303	39.7	1.563	5	8	860.1-0770-040A0-PM	★	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.045
7.800	.307	24.7	.972	3	8	860.1-0780-028A0-PM	★	8.0	.315	79	3.110	77.7	3.059	41.0	1.614	1.2	.045
7.800	.307	40.0	1.575	5	8	860.1-0780-040A0-PM	★	8.0	.315	91	3.583	89.7	3.532	53.0	2.087	1.2	.045
7.900	.311	25.0	.984	3	8	860.1-0790-028A0-PM	★	8.0	.315	79	3.110	77.7	3.059	41.0	1.614	1.2	.046
7.900	.311	40.0	1.575	5	8	860.1-0790-040A0-PM	★	8.0	.315	91	3.583	89.7	3.532	53.0	2.087	1.2	.046
8.000	.315	25.3	.996	3	8	860.1-0800-028A0-PM	★	8.0	.315	79	3.110	77.7	3.059	41.0	1.614	1.2	.047
8.000	.315	40.0	1.575	5	8	860.1-0800-040A0-PM	★	8.0	.315	91	3.583	89.7	3.532	53.0	2.087	1.2	.047

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione esterna di refrigerante

TCHA H8
SIG 147°

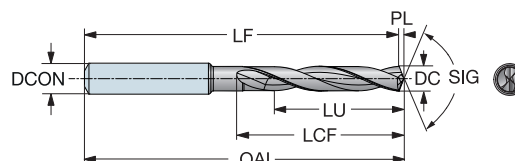
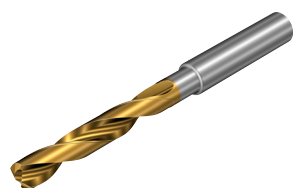


							p Dimensioni in mm e pollici										
							P/BM										
DC	DC*	LU	LU*	ULDR	CZC _{MS}	Codice di ordinazione	DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*	
8.100	.319	25.6	1.008	3	10	860.1-0810-031A0-PM	★	10.0	.394	89	3.504	87.7	3.453	47.0	1.850	1.2	.047
8.100	.319	41.8	1.646	5	10	860.1-0810-045A0-PM	★	10.0	.394	103	4.055	101.7	4.004	61.0	2.402	1.2	.047
8.200	.323	25.9	1.020	3	10	860.1-0820-031A0-PM	★	10.0	.394	89	3.504	87.7	3.453	47.0	1.850	1.2	.048
8.200	.323	42.3	1.665	5	10	860.1-0820-045A0-PM	★	10.0	.394	103	4.055	101.7	4.004	61.0	2.402	1.2	.048
8.300	.327	26.3	1.035	3	10	860.1-0830-031A0-PM	★	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.2	.048
8.300	.327	42.9	1.689	5	10	860.1-0830-045A0-PM	★	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.2	.048
8.400	.331	26.6	1.047	3	10	860.1-0840-031A0-PM	★	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.2	.049
8.400	.331	43.4	1.709	5	10	860.1-0840-045A0-PM	★	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.2	.049
8.500	.335	26.9	1.059	3	10	860.1-0850-031A0-PM	★	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.3	.050
8.500	.335	43.9	1.728	5	10	860.1-0850-045A0-PM	★	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.3	.050
8.600	.339	27.2	1.071	3	10	860.1-0860-031A0-PM	★	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.3	.050
8.600	.339	44.4	1.748	5	10	860.1-0860-045A0-PM	★	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.3	.050
8.700	.343	27.5	1.083	3	10	860.1-0870-031A0-PM	★	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.3	.051
8.700	.343	44.9	1.768	5	10	860.1-0870-045A0-PM	★	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.3	.051
8.800	.346	27.8	1.094	3	10	860.1-0880-031A0-PM	★	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.3	.051
8.800	.346	45.0	1.772	5	10	860.1-0880-045A0-PM	★	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.3	.051
9.000	.354	28.5	1.122	3	10	860.1-0900-031A0-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.3	.052
9.000	.354	45.0	1.772	5	10	860.1-0900-045A0-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.3	.052
9.100	.358	28.8	1.134	3	10	860.1-0910-031A0-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.3	.053
9.200	.362	29.1	1.146	3	10	860.1-0920-031A0-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.054
9.200	.362	45.0	1.772	4	10	860.1-0920-045A0-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.4	.054
9.300	.366	29.4	1.157	3	10	860.1-0930-031A0-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.054
9.300	.366	45.0	1.772	4	10	860.1-0930-045A0-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.4	.054
9.400	.370	29.7	1.169	3	10	860.1-0940-031A0-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.055
9.500	.374	30.0	1.181	3	10	860.1-0950-031A0-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.055
9.500	.374	45.0	1.772	4	10	860.1-0950-045A0-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.4	.055
9.600	.378	30.3	1.193	3	10	860.1-0960-031A0-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.056
9.600	.378	45.0	1.772	4	10	860.1-0960-045A0-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.4	.056
9.700	.382	30.7	1.209	3	10	860.1-0970-031A0-PM	★	10.0	.394	89	3.504	87.4	3.441	47.0	1.850	1.4	.057
9.700	.382	45.0	1.772	4	10	860.1-0970-045A0-PM	★	10.0	.394	103	4.055	101.4	3.992	61.0	2.402	1.4	.057
9.800	.386	31.0	1.220	3	10	860.1-0980-031A0-PM	★	10.0	.394	89	3.504	87.4	3.441	47.0	1.850	1.5	.057
9.800	.386	45.0	1.772	4	10	860.1-0980-045A0-PM	★	10.0	.394	103	4.055	101.4	3.992	61.0	2.402	1.5	.057
9.900	.390	31.0	1.220	3	10	860.1-0990-031A0-PM	★	10.0	.394	89	3.504	87.4	3.441	47.0	1.850	1.5	.058
9.900	.390	45.0	1.772	4	10	860.1-0990-045A0-PM	★	10.0	.394	103	4.055	101.4	3.992	61.0	2.402	1.5	.058
10.00	.394	31.0	1.220	3	10	860.1-1000-031A0-PM	★	10.0	.394	89	3.504	87.4	3.441	47.0	1.850	1.5	.058
10.00	.394	45.0	1.772	4	10	860.1-1000-045A0-PM	★	10.0	.394	103	4.055	101.4	3.992	61.0	2.402	1.5	.058
10.10	.398	31.9	1.256	3	12	860.1-1010-037A0-PM	★	12.0	.472	102	4.016	100.4	3.953	55.0	2.165	1.5	.059
10.10	.398	52.1	2.051	5	12	860.1-1010-053A0-PM	★	12.0	.472	118	4.646	116.4	4.583	71.0	2.795	1.5	.059
10.20	.402	32.3	1.272	3	12	860.1-1020-037A0-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.5	.059
10.20	.402	52.7	2.075	5	12	860.1-1020-053A0-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.5	.059
10.30	.406	32.6	1.283	3	12	860.1-1030-037A0-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.5	.060
10.30	.406	53.0	2.087	5	12	860.1-1030-053A0-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.5	.060
10.40	.409	32.9	1.295	3	12	860.1-1040-037A0-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.5	.061
10.40	.409	53.0	2.087	5	12	860.1-1040-053A0-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.5	.061
10.50	.413	33.2	1.307	3	12	860.1-1050-037A0-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.6	.061
10.50	.413	53.0	2.087	5	12	860.1-1050-053A0-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.6	.061
10.60	.417	33.5	1.319	3	12	860.1-1060-037A0-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.6	.062
10.60	.417	53.0	2.087	5	12	860.1-1060-053A0-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.6	.062
10.70	.421	33.8	1.331	3	12	860.1-1070-037A0-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.6	.062
10.70	.421	53.0	2.087	4	12	860.1-1070-053A0-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.6	.062
10.80	.425	34.2	1.346	3	12	860.1-1080-037A0-PM	★	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.6	.063
10.80	.425	53.0	2.087	4	12	860.1-1080-053A0-PM	★	12.0	.472	118	4.646	116.2	4.575	71.0	2.795	1.6	.063
10.90	.429	34.5	1.358	3	12	860.1-1090-037A0-PM	★	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.6	.064
11.00	.433	34.8	1.370	3	12	860.1-1100-037A0-PM	★	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.6	.064
11.00	.433	53.0	2.087	4	12	860.1-1100-053A0-PM	★	12.0	.472	118	4.646	116.2	4.575	71.0	2.795	1.6	.064

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione esterna di refrigerante

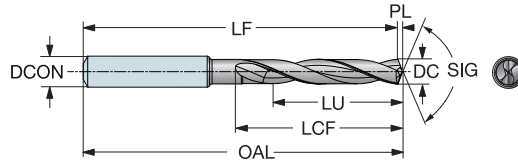
TCHA H8
SIG 147°

DC	DC*	LU	LU*	ULDR	CZG _{MS}	Codice di ordinazione	PTBM	Dimensioni in mm e pollici									
								DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*
11.10	.437	35.1	1.382	3	12	860.1-1110-037A0-PM	*	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.6	.065
11.10	.437	53.0	2.087	4	12	860.1-1110-053A0-PM	*	12.0	.472	118	4.646	116.2	4.575	71.0	2.795	1.6	.065
11.20	.441	35.4	1.394	3	12	860.1-1120-037A0-PM	*	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.7	.065
11.20	.441	53.0	2.087	4	12	860.1-1120-053A0-PM	*	12.0	.472	118	4.646	116.2	4.575	71.0	2.795	1.7	.065
11.50	.453	36.4	1.433	3	12	860.1-1150-037A0-PM	*	12.0	.472	102	4.016	100.1	3.941	55.0	2.165	1.7	.067
11.50	.453	53.0	2.087	4	12	860.1-1150-053A0-PM	*	12.0	.472	118	4.646	116.1	4.571	71.0	2.795	1.7	.067
11.60	.457	36.7	1.445	3	12	860.1-1160-037A0-PM	*	12.0	.472	102	4.016	100.1	3.941	55.0	2.165	1.7	.068
11.70	.461	37.0	1.457	3	12	860.1-1170-037A0-PM	*	12.0	.472	102	4.016	100.1	3.941	55.0	2.165	1.7	.068
11.70	.461	53.0	2.087	4	12	860.1-1170-053A0-PM	*	12.0	.472	118	4.646	116.1	4.571	71.0	2.795	1.7	.068
11.80	.465	37.0	1.457	3	12	860.1-1180-037A0-PM	*	12.0	.472	102	4.016	100.1	3.941	55.0	2.165	1.7	.069
11.80	.465	53.0	2.087	4	12	860.1-1180-053A0-PM	*	12.0	.472	118	4.646	116.1	4.571	71.0	2.795	1.7	.069
12.00	.472	37.0	1.457	3	12	860.1-1200-037A0-PM	*	12.0	.472	102	4.016	100.0	3.937	55.0	2.165	1.8	.070
12.00	.472	53.0	2.087	4	12	860.1-1200-053A0-PM	*	12.0	.472	118	4.646	116.0	4.567	71.0	2.795	1.8	.070
12.10	.476	38.3	1.508	3	14	860.1-1210-040A0-PM	*	14.0	.551	107	4.213	105.0	4.134	60.0	2.362	1.8	.071
12.10	.476	57.0	2.244	4	14	860.1-1210-057A0-PM	*	14.0	.551	124	4.882	122.0	4.803	77.0	3.032	1.8	.071
12.20	.480	38.6	1.520	3	14	860.1-1220-040A0-PM	*	14.0	.551	107	4.213	105.0	4.134	60.0	2.362	1.8	.071
12.20	.480	57.0	2.244	4	14	860.1-1220-057A0-PM	*	14.0	.551	124	4.882	122.0	4.803	77.0	3.032	1.8	.071
12.30	.484	38.9	1.532	3	14	860.1-1230-040A0-PM	*	14.0	.551	107	4.213	105.0	4.134	60.0	2.362	1.8	.072
12.30	.484	57.0	2.244	4	14	860.1-1230-057A0-PM	*	14.0	.551	124	4.882	122.0	4.803	77.0	3.032	1.8	.072
12.40	.488	39.2	1.543	3	14	860.1-1240-040A0-PM	*	14.0	.551	107	4.213	105.0	4.134	60.0	2.362	1.8	.072
12.50	.492	39.5	1.555	3	14	860.1-1250-040A0-PM	*	14.0	.551	107	4.213	105.0	4.134	60.0	2.362	1.9	.073
12.50	.492	57.0	2.244	4	14	860.1-1250-057A0-PM	*	14.0	.551	124	4.882	122.0	4.803	77.0	3.032	1.9	.073
12.60	.496	39.9	1.571	3	14	860.1-1260-040A0-PM	*	14.0	.551	107	4.213	104.9	4.130	60.0	2.362	1.9	.073
12.60	.496	57.0	2.244	4	14	860.1-1260-057A0-PM	*	14.0	.551	124	4.882	121.9	4.799	77.0	3.032	1.9	.073
12.70	.500	40.0	1.575	3	14	860.1-1270-040A0-PM	*	14.0	.551	107	4.213	104.9	4.130	60.0	2.362	1.9	.074
12.70	.500	57.0	2.244	4	14	860.1-1270-057A0-PM	*	14.0	.551	124	4.882	121.9	4.799	77.0	3.032	1.9	.074
12.80	.504	40.0	1.575	3	14	860.1-1280-040A0-PM	*	14.0	.551	107	4.213	104.9	4.130	60.0	2.362	1.9	.075
13.00	.512	40.0	1.575	3	14	860.1-1300-040A0-PM	*	14.0	.551	107	4.213	104.9	4.130	60.0	2.362	1.9	.076
13.00	.512	57.0	2.244	4	14	860.1-1300-057A0-PM	*	14.0	.551	124	4.882	121.9	4.799	77.0	3.032	1.9	.076
13.50	.531	40.0	1.575	2	14	860.1-1350-040A0-PM	*	14.0	.551	107	4.213	104.8	4.126	60.0	2.362	2.0	.079
13.50	.531	57.0	2.244	4	14	860.1-1350-057A0-PM	*	14.0	.551	124	4.882	121.8	4.795	77.0	3.032	2.0	.079
13.80	.543	40.0	1.575	2	14	860.1-1380-040A0-PM	*	14.0	.551	107	4.213	104.8	4.126	60.0	2.362	2.0	.080
13.80	.543	57.0	2.244	4	14	860.1-1380-057A0-PM	*	14.0	.551	124	4.882	121.8	4.795	77.0	3.032	2.0	.080
14.00	.551	40.0	1.575	2	14	860.1-1400-040A0-PM	*	14.0	.551	107	4.213	104.7	4.122	60.0	2.362	2.1	.082
14.00	.551	57.0	2.244	4	14	860.1-1400-057A0-PM	*	14.0	.551	124	4.882	121.7	4.791	77.0	3.032	2.1	.082
14.25	.561	44.0	1.732	3	16	860.1-1425-044A0-PM	*	16.0	.630	115	4.528	112.7	4.437	65.0	2.559	2.1	.083
14.25	.561	62.0	2.441	4	16	860.1-1425-062A0-PM	*	16.0	.630	133	5.236	130.7	5.146	83.0	3.268	2.1	.083
14.50	.571	44.0	1.732	3	16	860.1-1450-044A0-PM	*	16.0	.630	115	4.528	112.7	4.437	65.0	2.559	2.1	.085
14.50	.571	62.0	2.441	4	16	860.1-1450-062A0-PM	*	16.0	.630	133	5.236	130.7	5.146	83.0	3.268	2.1	.085
15.00	.591	44.0	1.732	2	16	860.1-1500-044A0-PM	*	16.0	.630	115	4.528	112.6	4.433	65.0	2.559	2.2	.087
15.00	.591	62.0	2.441	4	16	860.1-1500-062A0-PM	*	16.0	.630	133	5.236	130.6	5.142	83.0	3.268	2.2	.087
15.10	.594	44.0	1.732	2	16	860.1-1510-044A0-PM	*	16.0	.630	115	4.528	112.6	4.433	65.0	2.559	2.2	.088
15.10	.594	62.0	2.441	4	16	860.1-1510-062A0-PM	*	16.0	.630	133	5.236	130.6	5.142	83.0	3.268	2.2	.088
15.50	.610	44.0	1.732	2	16	860.1-1550-044A0-PM	*	16.0	.630	115	4.528	112.5	4.429	65.0	2.559	2.3	.090
15.80	.622	44.0	1.732	2	16	860.1-1580-044A0-PM	*	16.0	.630	115	4.528	112.5	4.429	65.0	2.559	2.3	.092
15.80	.622	62.0	2.441	3	16	860.1-1580-062A0-PM	*	16.0	.630	133	5.236	130.5	5.138	83.0	3.268	2.3	.092
16.00	.630	44.0	1.732	2	16	860.1-1600-044A0-PM	*	16.0	.630	115	4.528	112.5	4.429	65.0	2.559	2.4	.093
16.00	.630	62.0	2.441	3	16	860.1-1600-062A0-PM	*	16.0	.630	133	5.236	130.5	5.138	83.0	3.268	2.4	.093
16.50	.650	50.0	1.969	3	18	860.1-1650-050A0-PM	*	18.0	.709	123	4.843	120.4	4.740	73.0	2.874	2.4	.096
16.50	.650	70.0	2.756	4	18	860.1-1650-070A0-PM	*	18.0	.709	143	5.630	140.4	5.528	93.0	3.661	2.4	.096
17.00	.669	50.0	1.969	2	18	860.1-1700-050A0-PM	*	18.0	.709	123	4.843	120.3	4.736	73.0	2.874	2.5	.099
17.00	.669	70.0	2.756	4	18	860.1-1700-070A0-PM	*	18.0	.709	143	5.630	140.3	5.524	93.0	3.661	2.5	.099
17.50	.689	50.0	1.969	2	18	860.1-1750-050A0-PM	*	18.0	.709	123	4.843	120.3	4.736	73.0	2.874	2.6	.102
17.50	.689	70.0	2.756	4	18	860.1-1750-070A0-PM	*	18.0	.709	143	5.630	140.3	5.524	93.0	3.661	2.6	.102
18.00	.709	50.0	1.969	2	18	860.1-1800-050A0-PM	*	18.0	.709	123	4.843	120.2	4.732	73.0	2.874	2.7	.105
18.00	.709	70.0	2.756	3	18	860.1-1800-070A0-PM	*	18.0	.709	143	5.630	140.2	5.520	93.0	3.661	2.7	.105

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione esterna di refrigerante

TCHA H8
SIG 147°

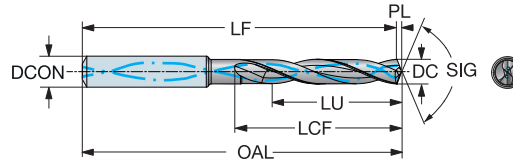
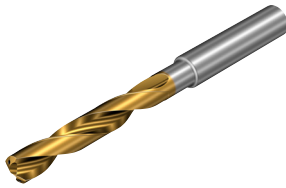
							p Dimensioni in mm e pollici										
							P-FBM										
DC	DC*	LU	LU*	ULDR	CZC _{MS}	Codice di ordinazione	★	DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*
18.50	.728	55.0	2.165	2	20	860.1-1850-055A0-PM	★	20.0	.787	131	5.157	128.1	5.043	79.0	3.110	2.7	.108
19.00	.748	55.0	2.165	2	20	860.1-1900-055A0-PM	★	20.0	.787	131	5.157	128.1	5.043	79.0	3.110	2.8	.111
20.00	.787	55.0	2.165	2	20	860.1-2000-055A0-PM	★	20.0	.787	131	5.157	127.9	5.035	79.0	3.110	3.0	.117
20.00	.787	77.0	3.032	3	20	860.1-2000-077A0-PM	★	20.0	.787	153	6.024	149.9	5.902	101.0	3.976	3.0	.117

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione interna di refrigerante

TCHA H8
SIG 147°



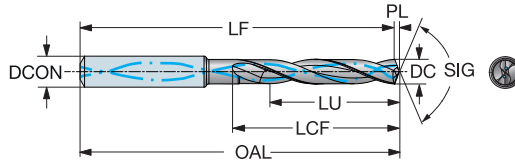
							p										
							Dimensioni in mm e pollici										
							PTBM										
DC	DC*	LU	LU*	ULDR	CZG _{MS}	Codice di ordinazione	DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*	
3.000	.118	9.5	.374	3	6	860.1-0300-016A1-PM	★	6.0	.236	62	2.441	61.5	2.421	20.0	.787	0.4	.017
3.000	.118	15.5	.610	5	6	860.1-0300-021A1-PM	★	6.0	.236	66	2.598	65.5	2.579	28.0	1.102	0.4	.017
3.000	.118	24.5	.965	8	6	860.1-0300-029A1-PM	★	6.0	.236	74	2.913	73.5	2.894	34.0	1.339	0.4	.017
3.100	.122	9.8	.386	3	6	860.1-0310-016A1-PM	★	6.0	.236	62	2.441	61.5	2.421	20.0	.787	0.5	.018
3.100	.122	16.0	.630	5	6	860.1-0310-021A1-PM	★	6.0	.236	66	2.598	65.5	2.579	28.0	1.102	0.5	.018
3.100	.122	25.3	.996	8	6	860.1-0310-029A1-PM	★	6.0	.236	74	2.913	73.5	2.894	34.0	1.339	0.5	.018
3.170	.125	10.0	.394	3	6	860.1-0317-016A1-PM	★	6.0	.236	62	2.441	61.5	2.421	20.0	.787	0.5	.018
3.170	.125	16.4	.646	5	6	860.1-0317-021A1-PM	★	6.0	.236	66	2.598	65.5	2.579	28.0	1.102	0.5	.018
3.170	.125	25.9	1.020	8	6	860.1-0317-029A1-PM	★	6.0	.236	74	2.913	73.5	2.894	34.0	1.339	0.5	.018
3.200	.126	10.1	.398	3	6	860.1-0320-016A1-PM	★	6.0	.236	62	2.441	61.5	2.421	20.0	.787	0.5	.019
3.200	.126	16.5	.650	5	6	860.1-0320-021A1-PM	★	6.0	.236	66	2.598	65.5	2.579	28.0	1.102	0.5	.019
3.200	.126	26.1	1.028	8	6	860.1-0320-029A1-PM	★	6.0	.236	74	2.913	73.5	2.894	34.0	1.339	0.5	.019
3.300	.130	10.5	.413	3	6	860.1-0330-016A1-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.019
3.300	.130	17.1	.673	5	6	860.1-0330-021A1-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.019
3.300	.130	27.0	1.063	8	6	860.1-0330-029A1-PM	★	6.0	.236	74	2.913	73.4	2.890	35.0	1.378	0.5	.019
3.400	.134	10.8	.425	3	6	860.1-0340-016A1-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.020
3.400	.134	17.6	.693	5	6	860.1-0340-021A1-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.020
3.400	.134	27.5	1.083	8	6	860.1-0340-029A1-PM	★	6.0	.236	74	2.913	73.4	2.890	35.0	1.378	0.5	.020
3.450	.136	10.9	.429	3	6	860.1-0345-016A1-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.020
3.450	.136	17.8	.701	5	6	860.1-0345-021A1-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.020
3.450	.136	27.4	1.079	7	6	860.1-0345-029A1-PM	★	6.0	.236	74	2.913	73.4	2.890	35.0	1.378	0.5	.020
3.500	.138	11.1	.437	3	6	860.1-0350-016A1-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.020
3.500	.138	18.1	.713	5	6	860.1-0350-021A1-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.020
3.500	.138	27.3	1.075	7	6	860.1-0350-029A1-PM	★	6.0	.236	74	2.913	73.4	2.890	35.0	1.378	0.5	.020
3.550	.140	11.2	.441	3	6	860.1-0355-016A1-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.021
3.570	.141	11.3	.445	3	6	860.1-0357-016A1-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.021
3.570	.141	18.5	.728	5	6	860.1-0357-021A1-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.021
3.570	.141	27.1	1.067	7	6	860.1-0357-029A1-PM	★	6.0	.236	74	2.913	73.4	2.890	35.0	1.378	0.5	.021
3.600	.142	11.4	.449	3	6	860.1-0360-016A1-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.021
3.600	.142	18.6	.732	5	6	860.1-0360-021A1-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.021
3.600	.142	27.1	1.067	7	6	860.1-0360-029A1-PM	★	6.0	.236	74	2.913	73.4	2.890	35.0	1.378	0.5	.021
3.700	.146	11.7	.461	3	6	860.1-0370-016A1-PM	★	6.0	.236	62	2.441	61.4	2.417	20.0	.787	0.5	.022
3.700	.146	19.1	.752	5	6	860.1-0370-021A1-PM	★	6.0	.236	66	2.598	65.4	2.575	28.0	1.102	0.5	.022
3.700	.146	27.9	1.098	7	6	860.1-0370-029A1-PM	★	6.0	.236	74	2.913	73.4	2.890	36.0	1.417	0.5	.022
3.800	.150	12.1	.476	3	6	860.1-0380-018A1-PM	★	6.0	.236	66	2.598	65.3	2.571	24.0	.945	0.6	.022
3.800	.150	19.7	.776	5	6	860.1-0380-027A1-PM	★	6.0	.236	74	2.913	73.3	2.886	36.0	1.417	0.6	.022
3.800	.150	31.1	1.224	8	6	860.1-0380-037A1-PM	★	6.0	.236	85	3.346	84.3	3.319	44.0	1.732	0.6	.022
3.900	.154	12.4	.488	3	6	860.1-0390-018A1-PM	★	6.0	.236	66	2.598	65.3	2.571	24.0	.945	0.6	.023
3.900	.154	20.2	.795	5	6	860.1-0390-027A1-PM	★	6.0	.236	74	2.913	73.3	2.886	36.0	1.417	0.6	.023
3.900	.154	31.9	1.256	8	6	860.1-0390-037A1-PM	★	6.0	.236	85	3.346	84.3	3.319	44.0	1.732	0.6	.023
3.970	.156	12.6	.496	3	6	860.1-0397-018A1-PM	★	6.0	.236	66	2.598	65.3	2.571	24.0	.945	0.6	.023
3.970	.156	20.5	.807	5	6	860.1-0397-027A1-PM	★	6.0	.236	74	2.913	73.3	2.886	36.0	1.417	0.6	.023
3.970	.156	32.4	1.276	8	6	860.1-0397-037A1-PM	★	6.0	.236	85	3.346	84.3	3.319	44.0	1.732	0.6	.023
4.000	.157	12.7	.500	3	6	860.1-0400-018A1-PM	★	6.0	.236	66	2.598	65.3	2.571	24.0	.945	0.6	.023
4.000	.157	20.7	.815	5	6	860.1-0400-027A1-PM	★	6.0	.236	74	2.913	73.3	2.886	36.0	1.417	0.6	.023
4.000	.157	32.7	1.287	8	6	860.1-0400-037A1-PM	★	6.0	.236	85	3.346	84.3	3.319	44.0	1.732	0.6	.023
4.100	.161	13.0	.512	3	6	860.1-0410-018A1-PM	★	6.0	.236	66	2.598	65.3	2.571	24.0	.945	0.6	.024
4.100	.161	21.2	.835	5	6	860.1-0410-027A1-PM	★	6.0	.236	74	2.913	73.3	2.886	36.0	1.417	0.6	.024
4.100	.161	33.5	1.319	8	6	860.1-0410-037A1-PM	★	6.0	.236	85	3.346	84.3	3.319	45.0	1.772	0.6	.024
4.200	.165	13.3	.524	3	6	860.1-0420-018A1-PM	★	6.0	.236	66	2.598	65.3	2.571	24.0	.945	0.6	.024
4.200	.165	21.7	.854	5	6	860.1-0420-027A1-PM	★	6.0	.236	74	2.913	73.3	2.886	36.0	1.417	0.6	.024
4.200	.165	34.3	1.350	8	6	860.1-0420-037A1-PM	★	6.0	.236	85	3.346	84.3	3.319	45.0	1.772	0.6	.024
4.300	.169	13.7	.539	3	6	860.1-0430-018A1-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.6	.025
4.300	.169	22.3	.878	5	6	860.1-0430-027A1-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.6	.025
4.300	.169	35.2	1.386	8	6	860.1-0430-037A1-PM	★	6.0	.236	85	3.346	84.2	3.315	45.0	1.772	0.6	.025

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione interna di refrigerante

TCHA H8
SIG 147°



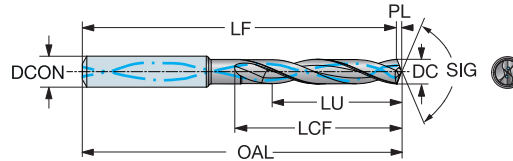
							p Dimensioni in mm e pollici										
							P/BM										
DC	DC*	LU	LU*	ULDR	CZC _{MS}	Codice di ordinazione	DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*	
4.360	.172	13.8	.543	3	6	860.1-0436-018A1-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.6	.025
4.360	.172	22.6	.890	5	6	860.1-0436-027A1-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.6	.025
4.360	.172	35.6	1.402	8	6	860.1-0436-037A1-PM	★	6.0	.236	85	3.346	84.2	3.315	45.0	1.772	0.6	.025
4.400	.173	14.0	.551	3	6	860.1-0440-018A1-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.7	.026
4.400	.173	22.8	.898	5	6	860.1-0440-027A1-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.7	.026
4.400	.173	36.0	1.417	8	6	860.1-0440-037A1-PM	★	6.0	.236	85	3.346	84.2	3.315	45.0	1.772	0.7	.026
4.500	.177	14.3	.563	3	6	860.1-0450-018A1-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.7	.026
4.500	.177	23.3	.917	5	6	860.1-0450-027A1-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.7	.026
4.500	.177	36.8	1.449	8	6	860.1-0450-037A1-PM	★	6.0	.236	85	3.346	84.2	3.315	46.0	1.811	0.7	.026
4.550	.179	14.4	.567	3	6	860.1-0455-018A1-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.7	.027
4.550	.179	23.5	.925	5	6	860.1-0455-027A1-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.7	.027
4.600	.181	14.6	.575	3	6	860.1-0460-018A1-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.7	.027
4.600	.181	23.8	.937	5	6	860.1-0460-027A1-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.7	.027
4.600	.181	36.8	1.449	8	6	860.1-0460-037A1-PM	★	6.0	.236	85	3.346	84.2	3.315	46.0	1.811	0.7	.027
4.700	.185	14.6	.575	3	6	860.1-0470-018A1-PM	★	6.0	.236	66	2.598	65.2	2.567	24.0	.945	0.7	.027
4.700	.185	24.3	.957	5	6	860.1-0470-027A1-PM	★	6.0	.236	74	2.913	73.2	2.882	36.0	1.417	0.7	.027
4.700	.185	36.6	1.441	7	6	860.1-0470-037A1-PM	★	6.0	.236	85	3.346	84.2	3.315	46.0	1.811	0.7	.027
4.760	.187	15.0	.591	3	6	860.1-0476-019A1-PM	★	6.0	.236	66	2.598	65.2	2.567	28.0	1.102	0.7	.028
4.760	.187	26.5	1.437	7	6	860.1-0476-037A1-PM	★	6.0	.236	97	3.819	96.2	3.787	46.0	1.811	0.7	.028
4.760	.187	38.8	1.528	8	6	860.1-0476-047A1-PM	★	6.0	.236	97	3.819	96.2	3.787	56.0	2.205	0.7	.028
4.800	.189	15.2	.598	3	6	860.1-0480-019A1-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.7	.028
4.800	.189	24.8	.976	5	6	860.1-0480-037A1-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.7	.028
4.800	.189	39.2	1.543	8	6	860.1-0480-047A1-PM	★	6.0	.236	97	3.819	96.2	3.787	56.0	2.205	0.7	.028
4.900	.193	15.5	.610	3	6	860.1-0490-019A1-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.7	.029
4.900	.193	25.3	.996	5	6	860.1-0490-037A1-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.7	.029
4.900	.193	40.0	1.575	8	6	860.1-0490-047A1-PM	★	6.0	.236	97	3.819	96.2	3.787	56.0	2.205	0.7	.029
5.000	.197	15.8	.622	3	6	860.1-0500-019A1-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.7	.029
5.000	.197	25.8	1.016	5	6	860.1-0500-037A1-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.7	.029
5.000	.197	40.8	1.606	8	6	860.1-0500-047A1-PM	★	6.0	.236	97	3.819	96.2	3.787	57.0	2.244	0.7	.029
5.100	.201	16.1	.634	3	6	860.1-0510-019A1-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.8	.030
5.100	.201	26.3	1.035	5	6	860.1-0510-037A1-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.8	.030
5.100	.201	41.6	1.638	8	6	860.1-0510-047A1-PM	★	6.0	.236	97	3.819	96.2	3.787	57.0	2.244	0.8	.030
5.160	.203	16.3	.642	3	6	860.1-0516-019A1-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.8	.030
5.160	.203	26.6	1.047	5	6	860.1-0516-037A1-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.8	.030
5.160	.203	42.1	1.657	8	6	860.1-0516-047A1-PM	★	6.0	.236	97	3.819	96.2	3.787	57.0	2.244	0.8	.030
5.200	.205	16.4	.646	3	6	860.1-0520-019A1-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.8	.030
5.200	.205	26.8	1.055	5	6	860.1-0520-037A1-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.8	.030
5.200	.205	42.4	1.669	8	6	860.1-0520-047A1-PM	★	6.0	.236	97	3.819	96.2	3.787	57.0	2.244	0.8	.030
5.250	.207	27.1	1.067	5	6	860.1-0525-037A1-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.8	.031
5.300	.209	16.7	.657	3	6	860.1-0530-019A1-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.8	.031
5.300	.209	27.3	1.075	5	6	860.1-0530-037A1-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.8	.031
5.300	.209	43.2	1.701	8	6	860.1-0530-047A1-PM	★	6.0	.236	97	3.819	96.2	3.787	57.0	2.244	0.8	.031
5.400	.213	17.0	.669	3	6	860.1-0540-019A1-PM	★	6.0	.236	72	2.835	65.2	2.567	28.0	1.102	0.8	.031
5.400	.213	27.8	1.094	5	6	860.1-0540-037A1-PM	★	6.0	.236	87	3.425	81.2	3.197	44.0	1.732	0.8	.031
5.400	.213	44.0	1.732	8	6	860.1-0540-047A1-PM	★	6.0	.236	97	3.819	96.2	3.787	57.0	2.244	0.8	.031
5.500	.217	17.4	.685	3	6	860.1-0550-019A1-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.8	.032
5.500	.217	28.4	1.118	5	6	860.1-0550-037A1-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.8	.032
5.500	.217	44.9	1.768	8	6	860.1-0550-047A1-PM	★	6.0	.236	97	3.819	96.1	3.783	57.0	2.244	0.8	.032
5.550	.219	28.7	1.130	5	6	860.1-0555-037A1-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.8	.032
5.560	.219	17.5	.689	3	6	860.1-0556-019A1-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.8	.032
5.560	.219	28.7	1.130	5	6	860.1-0556-037A1-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.8	.032
5.560	.219	45.3	1.783	8	6	860.1-0556-047A1-PM	★	6.0	.236	97	3.819	96.1	3.783	58.0	2.283	0.8	.032
5.600	.220	17.7	.697	3	6	860.1-0560-019A1-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.8	.033
5.600	.220	28.9	1.138	5	6	860.1-0560-037A1-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.8	.033
5.600	.220	45.7	1.799	8	6	860.1-0560-047A1-PM	★	6.0	.236	97	3.819	96.1	3.783	58.0	2.283	0.8	.033

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione interna di refrigerante

TCHA H8
SIG 147°



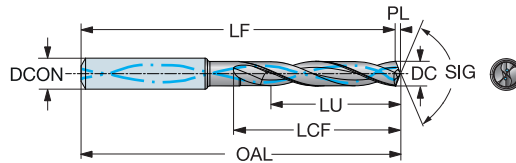
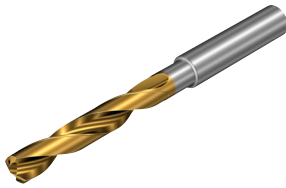
							p										
							Dimensioni in mm e pollici										
							PTBM										
DC	DC*	LU	LU*	ULDR	CZG _{MS}	Codice di ordinazione	DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*	
5.700	.224	17.7	.697	3	6	860.1-0570-019A1-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.8	.033
5.700	.224	29.4	1.157	5	6	860.1-0570-037A1-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.8	.033
5.700	.224	46.5	1.831	8	6	860.1-0570-047A1-PM	★	6.0	.236	97	3.819	96.1	3.783	58.0	2.283	0.8	.033
5.800	.228	17.6	.693	3	6	860.1-0580-019A1-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.9	.034
5.800	.228	29.9	1.177	5	6	860.1-0580-037A1-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.9	.034
5.800	.228	47.0	1.850	8	6	860.1-0580-047A1-PM	★	6.0	.236	97	3.819	96.1	3.783	58.0	2.283	0.9	.034
5.900	.232	17.4	.685	2	6	860.1-0590-019A1-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.9	.034
5.900	.232	30.4	1.197	5	6	860.1-0590-037A1-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.9	.034
5.900	.232	47.0	1.850	7	6	860.1-0590-047A1-PM	★	6.0	.236	97	3.819	96.1	3.783	58.0	2.283	0.9	.034
5.950	.234	17.3	.681	2	6	860.1-0595-019A1-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.9	.035
5.950	.234	30.7	1.209	5	6	860.1-0595-037A1-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.9	.035
5.950	.234	47.0	1.850	7	6	860.1-0595-047A1-PM	★	6.0	.236	97	3.819	96.1	3.783	58.0	2.283	0.9	.035
6.000	.236	18.9	.744	3	6	860.1-0600-019A1-PM	★	6.0	.236	72	2.835	65.1	2.563	28.0	1.102	0.9	.035
6.000	.236	30.9	1.217	5	6	860.1-0600-037A1-PM	★	6.0	.236	87	3.425	81.1	3.193	44.0	1.732	0.9	.035
6.000	.236	47.0	1.850	7	6	860.1-0600-047A1-PM	★	6.0	.236	97	3.819	96.1	3.783	58.0	2.283	0.9	.035
6.100	.240	19.3	.760	3	8	860.1-0610-024A1-PM	★	8.0	.315	79	3.110	78.0	3.071	34.0	1.339	0.9	.036
6.100	.240	31.5	1.240	5	8	860.1-0610-040A1-PM	★	8.0	.315	91	3.583	90.0	3.543	53.0	2.087	0.9	.036
6.100	.240	49.8	1.961	8	8	860.1-0610-055A1-PM	★	8.0	.315	106	4.173	105.0	4.134	66.0	2.598	0.9	.036
6.200	.244	19.6	.772	3	8	860.1-0620-024A1-PM	★	8.0	.315	79	3.110	78.0	3.071	34.0	1.339	0.9	.036
6.200	.244	32.0	1.260	5	8	860.1-0620-040A1-PM	★	8.0	.315	91	3.583	90.0	3.543	53.0	2.087	0.9	.036
6.200	.244	50.6	1.992	8	8	860.1-0620-055A1-PM	★	8.0	.315	106	4.173	105.0	4.134	67.0	2.638	0.9	.036
6.300	.248	19.9	.783	3	8	860.1-0630-024A1-PM	★	8.0	.315	79	3.110	78.0	3.071	34.0	1.339	0.9	.037
6.300	.248	32.5	1.280	5	8	860.1-0630-040A1-PM	★	8.0	.315	91	3.583	90.0	3.543	53.0	2.087	0.9	.037
6.300	.248	51.4	2.024	8	8	860.1-0630-055A1-PM	★	8.0	.315	106	4.173	105.0	4.134	67.0	2.638	0.9	.037
6.350	.250	20.1	.791	3	8	860.1-0635-024A1-PM	★	8.0	.315	79	3.110	78.0	3.071	34.0	1.339	0.9	.037
6.350	.250	32.8	1.291	5	8	860.1-0635-040A1-PM	★	8.0	.315	91	3.583	90.0	3.543	53.0	2.087	0.9	.037
6.350	.250	51.8	2.039	8	8	860.1-0635-055A1-PM	★	8.0	.315	106	4.173	105.0	4.134	67.0	2.638	0.9	.037
6.400	.252	20.2	.795	3	8	860.1-0640-024A1-PM	★	8.0	.315	79	3.110	78.0	3.071	34.0	1.339	0.9	.037
6.400	.252	33.0	1.299	5	8	860.1-0640-040A1-PM	★	8.0	.315	91	3.583	90.0	3.543	53.0	2.087	0.9	.037
6.400	.252	52.2	2.055	8	8	860.1-0640-055A1-PM	★	8.0	.315	106	4.173	105.0	4.134	67.0	2.638	0.9	.037
6.500	.256	20.6	.811	3	8	860.1-0650-024A1-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.038
6.500	.256	33.6	1.323	5	8	860.1-0650-040A1-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.038
6.500	.256	53.1	2.091	8	8	860.1-0650-055A1-PM	★	8.0	.315	106	4.173	104.9	4.130	67.0	2.638	1.0	.038
6.600	.260	20.9	.823	3	8	860.1-0660-024A1-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.038
6.600	.260	34.1	1.343	5	8	860.1-0660-040A1-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.038
6.600	.260	53.9	2.122	8	8	860.1-0660-055A1-PM	★	8.0	.315	106	4.173	104.9	4.130	67.0	2.638	1.0	.038
6.700	.264	21.2	.835	3	8	860.1-0670-024A1-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.039
6.700	.264	34.6	1.362	5	8	860.1-0670-040A1-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.039
6.700	.264	54.7	2.154	8	8	860.1-0670-055A1-PM	★	8.0	.315	106	4.173	104.9	4.130	67.0	2.638	1.0	.039
6.750	.266	21.3	.839	3	8	860.1-0675-024A1-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.039
6.750	.266	34.8	1.370	5	8	860.1-0675-040A1-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.039
6.750	.266	55.0	2.165	8	8	860.1-0675-055A1-PM	★	8.0	.315	106	4.173	104.9	4.130	67.0	2.638	1.0	.039
6.800	.268	21.5	.846	3	8	860.1-0680-024A1-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.040
6.800	.268	35.1	1.382	5	8	860.1-0680-040A1-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.040
6.800	.268	55.0	2.165	8	8	860.1-0680-055A1-PM	★	8.0	.315	106	4.173	104.9	4.130	67.0	2.638	1.0	.040
6.900	.272	21.8	.858	3	8	860.1-0690-024A1-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.040
6.900	.272	35.6	1.402	5	8	860.1-0690-040A1-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.040
6.900	.272	55.0	2.165	7	8	860.1-0690-055A1-PM	★	8.0	.315	106	4.173	104.9	4.130	68.0	2.677	1.0	.040
7.000	.276	22.1	.870	3	8	860.1-0700-024A1-PM	★	8.0	.315	79	3.110	77.9	3.067	34.0	1.339	1.0	.041
7.000	.276	36.1	1.421	5	8	860.1-0700-040A1-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.0	.041
7.000	.276	55.0	2.165	7	8	860.1-0700-055A1-PM	★	8.0	.315	106	4.173	104.9	4.130	68.0	2.677	1.0	.041
7.100	.280	22.4	.882	3	8	860.1-0710-028A1-PM	★	8.0	.315	79	3.110	77.9	3.067	41.0	1.614	1.1	.041
7.100	.280	36.6	1.441	5	8	860.1-0710-040A1-PM	★	8.0	.315	91	3.583	89.9	3.539	53.0	2.087	1.1	.041
7.100	.280	57.9	2.280	8	8	860.1-0710-064A1-PM	★	8.0	.315	116	4.567	114.9	4.524	77.0	3.032	1.1	.041

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione interna di refrigerante

TCHA H8
SIG 147°



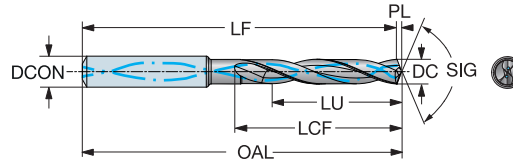
							p Dimensioni in mm e pollici									
							P/BM									
DC	DC*	LU	LU*	ULDR	CZC _{MS}	Codice di ordinazione	DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*
7.140	.281	22.6	.890	3	8	860.1-0714-028A1-PM	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.042
7.140	.281	36.9	1.453	5	8	860.1-0714-040A1-PM	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.042
7.140	.281	58.3	2.295	8	8	860.1-0714-064A1-PM	8.0	.315	116	4.567	114.8	4.520	77.0	3.032	1.1	.042
7.200	.283	22.8	.898	3	8	860.1-0720-028A1-PM	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.042
7.200	.283	37.2	1.465	5	8	860.1-0720-040A1-PM	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.042
7.200	.283	58.8	2.315	8	8	860.1-0720-064A1-PM	8.0	.315	116	4.567	114.8	4.520	77.0	3.032	1.1	.042
7.300	.287	23.1	.909	3	8	860.1-0730-028A1-PM	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.043
7.300	.287	37.7	1.484	5	8	860.1-0730-040A1-PM	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.043
7.300	.287	59.6	2.346	8	8	860.1-0730-064A1-PM	8.0	.315	116	4.567	114.8	4.520	77.0	3.032	1.1	.043
7.400	.291	23.4	.921	3	8	860.1-0740-028A1-PM	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.043
7.400	.291	38.2	1.504	5	8	860.1-0740-040A1-PM	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.043
7.400	.291	60.4	2.378	8	8	860.1-0740-064A1-PM	8.0	.315	116	4.567	114.8	4.520	77.0	3.032	1.1	.043
7.500	.295	23.7	.933	3	8	860.1-0750-028A1-PM	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.044
7.500	.295	38.7	1.524	5	8	860.1-0750-040A1-PM	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.044
7.500	.295	61.2	2.409	8	8	860.1-0750-064A1-PM	8.0	.315	116	4.567	114.8	4.520	77.0	3.032	1.1	.044
7.540	.297	23.8	.937	3	8	860.1-0754-028A1-PM	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.044
7.540	.297	38.9	1.532	5	8	860.1-0754-040A1-PM	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.044
7.600	.299	24.0	.945	3	8	860.1-0760-028A1-PM	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.044
7.600	.299	39.2	1.543	5	8	860.1-0760-040A1-PM	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.044
7.600	.299	62.0	2.441	8	8	860.1-0760-064A1-PM	8.0	.315	116	4.567	114.8	4.520	77.0	3.032	1.1	.044
7.700	.303	24.3	.957	3	8	860.1-0770-028A1-PM	8.0	.315	79	3.110	77.8	3.063	41.0	1.614	1.1	.045
7.700	.303	39.7	1.563	5	8	860.1-0770-040A1-PM	8.0	.315	91	3.583	89.8	3.535	53.0	2.087	1.1	.045
7.700	.303	62.8	2.472	8	8	860.1-0770-064A1-PM	8.0	.315	116	4.567	114.8	4.520	78.0	3.071	1.1	.045
7.800	.307	24.7	.972	3	8	860.1-0780-028A1-PM	8.0	.315	79	3.110	77.7	3.059	41.0	1.614	1.2	.045
7.800	.307	40.0	1.575	5	8	860.1-0780-040A1-PM	8.0	.315	91	3.583	89.7	3.532	53.0	2.087	1.2	.045
7.800	.307	63.7	2.508	8	8	860.1-0780-064A1-PM	8.0	.315	116	4.567	114.7	4.516	78.0	3.071	1.2	.045
7.900	.311	25.0	.984	3	8	860.1-0790-028A1-PM	8.0	.315	79	3.110	77.7	3.059	41.0	1.614	1.2	.046
7.900	.311	40.0	1.575	5	8	860.1-0790-040A1-PM	8.0	.315	91	3.583	89.7	3.532	53.0	2.087	1.2	.046
7.940	.313	25.1	.988	3	8	860.1-0794-028A1-PM	8.0	.315	79	3.110	77.7	3.059	41.0	1.614	1.2	.046
7.940	.313	40.0	1.575	5	8	860.1-0794-040A1-PM	8.0	.315	91	3.583	89.7	3.532	53.0	2.087	1.2	.046
7.940	.313	64.0	2.520	8	8	860.1-0794-064A1-PM	8.0	.315	116	4.567	114.7	4.516	78.0	3.071	1.2	.046
8.000	.315	25.3	.996	3	8	860.1-0800-028A1-PM	8.0	.315	79	3.110	77.7	3.059	41.0	1.614	1.2	.047
8.000	.315	40.0	1.575	5	8	860.1-0800-040A1-PM	8.0	.315	91	3.583	89.7	3.532	53.0	2.087	1.2	.047
8.000	.315	64.0	2.520	8	8	860.1-0800-064A1-PM	8.0	.315	116	4.567	114.7	4.516	78.0	3.071	1.2	.047
8.100	.319	25.6	1.008	3	10	860.1-0810-031A1-PM	10.0	.394	89	3.504	87.7	3.453	47.0	1.850	1.2	.047
8.100	.319	41.8	1.646	5	10	860.1-0810-045A1-PM	10.0	.394	103	4.055	101.7	4.004	61.0	2.402	1.2	.047
8.100	.319	66.1	2.602	8	10	860.1-0810-080A1-PM	10.0	.394	139	5.472	137.7	5.421	94.0	3.701	1.2	.047
8.150	.321	42.1	1.657	5	10	860.1-0815-045A1-PM	10.0	.394	103	4.055	101.7	4.004	61.0	2.402	1.2	.048
8.200	.323	25.9	1.020	3	10	860.1-0820-031A1-PM	10.0	.394	89	3.504	87.7	3.453	47.0	1.850	1.2	.048
8.200	.323	42.3	1.665	5	10	860.1-0820-045A1-PM	10.0	.394	103	4.055	101.7	4.004	61.0	2.402	1.2	.048
8.200	.323	66.9	2.634	8	10	860.1-0820-080A1-PM	10.0	.394	139	5.472	137.7	5.421	94.0	3.701	1.2	.048
8.300	.327	26.3	1.035	3	10	860.1-0830-031A1-PM	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.2	.048
8.300	.327	42.9	1.689	5	10	860.1-0830-045A1-PM	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.2	.048
8.300	.327	67.8	2.669	8	10	860.1-0830-080A1-PM	10.0	.394	139	5.472	137.6	5.417	94.0	3.701	1.2	.048
8.330	.328	43.0	1.693	5	10	860.1-0833-045A1-PM	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.2	.049
8.400	.331	26.6	1.047	3	10	860.1-0840-031A1-PM	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.2	.049
8.400	.331	43.4	1.709	5	10	860.1-0840-045A1-PM	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.2	.049
8.400	.331	68.6	2.701	8	10	860.1-0840-080A1-PM	10.0	.394	139	5.472	137.6	5.417	94.0	3.701	1.2	.049
8.500	.335	26.9	1.059	3	10	860.1-0850-031A1-PM	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.3	.050
8.500	.335	43.9	1.728	5	10	860.1-0850-045A1-PM	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.3	.050
8.500	.335	69.4	2.732	8	10	860.1-0850-080A1-PM	10.0	.394	139	5.472	137.6	5.417	95.0	3.740	1.3	.050
8.600	.339	27.2	1.071	3	10	860.1-0860-031A1-PM	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.3	.050
8.600	.339	44.4	1.748	5	10	860.1-0860-045A1-PM	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.3	.050
8.600	.339	70.2	2.764	8	10	860.1-0860-080A1-PM	10.0	.394	139	5.472	137.6	5.417	95.0	3.740	1.3	.050

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione interna di refrigerante

TCHA H8
SIG 147°



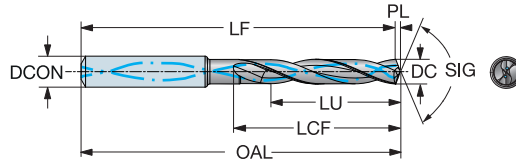
										p Dimensioni in mm e pollici									
										PTBM									
DC	DC*	LU	LU*	ULDR	CZG _{MS}	Codice di ordinazione	★	DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*		
8.700	.343	27.5	1.083	3	10	860.1-0870-031A1-PM	★	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.3	.051		
8.700	.343	44.9	1.768	5	10	860.1-0870-045A1-PM	★	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.3	.051		
8.700	.343	71.0	2.795	8	10	860.1-0870-080A1-PM	★	10.0	.394	139	5.472	137.6	5.417	95.0	3.740	1.3	.051		
8.730	.344	27.6	1.087	3	10	860.1-0873-031A1-PM	★	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.3	.051		
8.730	.344	45.0	1.772	5	10	860.1-0873-045A1-PM	★	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.3	.051		
8.730	.344	71.3	2.807	8	10	860.1-0873-080A1-PM	★	10.0	.394	139	5.472	137.6	5.417	95.0	3.740	1.3	.051		
8.800	.346	27.8	1.094	3	10	860.1-0880-031A1-PM	★	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.3	.051		
8.800	.346	45.0	1.772	5	10	860.1-0880-045A1-PM	★	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.3	.051		
8.800	.346	71.8	2.827	8	10	860.1-0880-080A1-PM	★	10.0	.394	139	5.472	137.6	5.417	95.0	3.740	1.3	.051		
8.900	.350	28.1	1.106	3	10	860.1-0890-031A1-PM	★	10.0	.394	89	3.504	87.6	3.449	47.0	1.850	1.3	.052		
8.900	.350	45.0	1.772	5	10	860.1-0890-045A1-PM	★	10.0	.394	103	4.055	101.6	4.000	61.0	2.402	1.3	.052		
8.900	.350	72.6	2.858	8	10	860.1-0890-080A1-PM	★	10.0	.394	139	5.472	137.6	5.417	95.0	3.740	1.3	.052		
9.000	.354	28.5	1.122	3	10	860.1-0900-031A1-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.3	.052		
9.000	.354	45.0	1.772	5	10	860.1-0900-045A1-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.3	.052		
9.000	.354	73.5	2.894	8	10	860.1-0900-080A1-PM	★	10.0	.394	139	5.472	137.5	5.413	95.0	3.740	1.3	.052		
9.100	.358	28.8	1.134	3	10	860.1-0910-031A1-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.3	.053		
9.100	.358	45.0	1.772	4	10	860.1-0910-045A1-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.3	.053		
9.100	.358	74.3	2.925	8	10	860.1-0910-080A1-PM	★	10.0	.394	139	5.472	137.5	5.413	95.0	3.740	1.3	.053		
9.130	.359	28.9	1.138	3	10	860.1-0913-031A1-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.053		
9.200	.362	29.1	1.146	3	10	860.1-0920-031A1-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.054		
9.200	.362	45.0	1.772	4	10	860.1-0920-045A1-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.4	.054		
9.200	.362	75.1	2.957	8	10	860.1-0920-080A1-PM	★	10.0	.394	139	5.472	137.5	5.413	95.0	3.740	1.4	.054		
9.300	.366	29.4	1.157	3	10	860.1-0930-031A1-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.054		
9.300	.366	45.0	1.772	4	10	860.1-0930-045A1-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.4	.054		
9.300	.366	75.9	2.988	8	10	860.1-0930-080A1-PM	★	10.0	.394	139	5.472	137.5	5.413	95.0	3.740	1.4	.054		
9.400	.370	29.7	1.169	3	10	860.1-0940-031A1-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.055		
9.400	.370	45.0	1.772	4	10	860.1-0940-045A1-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.4	.055		
9.400	.370	76.7	3.020	8	10	860.1-0940-080A1-PM	★	10.0	.394	139	5.472	137.5	5.413	96.0	3.780	1.4	.055		
9.500	.374	30.0	1.181	3	10	860.1-0950-031A1-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.055		
9.500	.374	45.0	1.772	4	10	860.1-0950-045A1-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.4	.055		
9.500	.374	77.5	3.051	8	10	860.1-0950-080A1-PM	★	10.0	.394	139	5.472	137.5	5.413	96.0	3.780	1.4	.055		
9.520	.375	30.1	1.185	3	10	860.1-0952-031A1-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.056		
9.520	.375	45.0	1.772	4	10	860.1-0952-045A1-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.4	.056		
9.520	.375	77.7	3.059	8	10	860.1-0952-080A1-PM	★	10.0	.394	139	5.472	137.5	5.413	96.0	3.780	1.4	.056		
9.550	.376	45.0	1.772	4	10	860.1-0955-045A1-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.4	.056		
9.600	.378	30.3	1.193	3	10	860.1-0960-031A1-PM	★	10.0	.394	89	3.504	87.5	3.445	47.0	1.850	1.4	.056		
9.600	.378	45.0	1.772	4	10	860.1-0960-045A1-PM	★	10.0	.394	103	4.055	101.5	3.996	61.0	2.402	1.4	.056		
9.600	.378	78.3	3.083	8	10	860.1-0960-080A1-PM	★	10.0	.394	139	5.472	137.5	5.413	96.0	3.780	1.4	.056		
9.700	.382	30.7	1.209	3	10	860.1-0970-031A1-PM	★	10.0	.394	89	3.504	87.4	3.441	47.0	1.850	1.4	.057		
9.700	.382	45.0	1.772	4	10	860.1-0970-045A1-PM	★	10.0	.394	103	4.055	101.4	3.992	61.0	2.402	1.4	.057		
9.700	.382	79.2	3.118	8	10	860.1-0970-080A1-PM	★	10.0	.394	139	5.472	137.4	5.409	96.0	3.780	1.4	.057		
9.800	.386	31.0	1.220	3	10	860.1-0980-031A1-PM	★	10.0	.394	89	3.504	87.4	3.441	47.0	1.850	1.5	.057		
9.800	.386	45.0	1.772	4	10	860.1-0980-045A1-PM	★	10.0	.394	103	4.055	101.4	3.992	61.0	2.402	1.5	.057		
9.800	.386	80.0	3.150	8	10	860.1-0980-080A1-PM	★	10.0	.394	139	5.472	137.4	5.409	96.0	3.780	1.5	.057		
9.900	.390	31.0	1.220	3	10	860.1-0990-031A1-PM	★	10.0	.394	89	3.504	87.4	3.441	47.0	1.850	1.5	.058		
9.900	.390	45.0	1.772	4	10	860.1-0990-045A1-PM	★	10.0	.394	103	4.055	101.4	3.992	61.0	2.402	1.5	.058		
9.900	.390	80.0	3.150	8	10	860.1-0990-080A1-PM	★	10.0	.394	139	5.472	137.4	5.409	96.0	3.780	1.5	.058		
9.920	.391	31.0	1.220	3	10	860.1-0992-031A1-PM	★	10.0	.394	89	3.504	87.4	3.441	47.0	1.850	1.5	.058		
9.920	.391	45.0	1.772	4	10	860.1-0992-045A1-PM	★	10.0	.394	103	4.055	101.4	3.992	61.0	2.402	1.5	.058		
9.920	.391	80.0	3.150	8	10	860.1-0992-080A1-PM	★	10.0	.394	139	5.472	137.4	5.409	96.0	3.780	1.5	.058		
10.00	.394	31.0	1.220	3	10	860.1-1000-031A1-PM	★	10.0	.394	89	3.504	87.4	3.441	47.0	1.850	1.5	.058		
10.00	.394	45.0	1.772	4	10	860.1-1000-045A1-PM	★	10.0	.394	103	4.055	101.4	3.992	61.0	2.402	1.5	.058		
10.00	.394	80.0	3.150	8	10	860.1-1000-080A1-PM	★	10.0	.394	139	5.472	137.4	5.409	96.0	3.780	1.5	.058		

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione interna di refrigerante

TCHA H8
SIG 147°



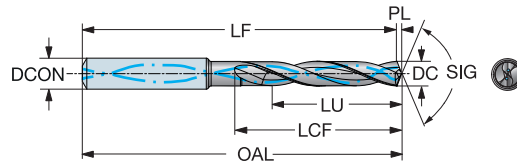
											p Dimensioni in mm e pollici										
											P/BM	DCON _{MS}		OAL		LF		LCF		PL	
DC	DC*	LU	LU*	ULDR	CZC _{MS}	Codice di ordinazione	DCON _{MS}	DCON _{MS} *	OAL	OAL*		LF	LF*	LCF	LCF*	PL	PL*				
10.10	.398	31.9	1.256	3	12	860.1-1010-037A1-PM	★	12.0	.472	102	4.016	100.4	3.953	55.0	2.165	1.5	.059				
10.10	.398	52.1	2.051	5	12	860.1-1010-053A1-PM	★	12.0	.472	118	4.646	116.4	4.583	71.0	2.795	1.5	.059				
10.10	.398	82.4	3.244	8	12	860.1-1010-098A1-PM	★	12.0	.472	163	6.417	161.4	6.354	114.0	4.488	1.5	.059				
10.20	.402	32.3	1.272	3	12	860.1-1020-037A1-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.5	.059				
10.20	.402	52.7	2.075	5	12	860.1-1020-053A1-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.5	.059				
10.20	.402	83.3	3.280	8	12	860.1-1020-098A1-PM	★	12.0	.472	163	6.417	161.3	6.350	114.0	4.488	1.5	.059				
10.30	.406	32.6	1.283	3	12	860.1-1030-037A1-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.5	.060				
10.30	.406	53.0	2.087	5	12	860.1-1030-053A1-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.5	.060				
10.30	.406	84.1	3.311	8	12	860.1-1030-098A1-PM	★	12.0	.472	163	6.417	161.3	6.350	114.0	4.488	1.5	.060				
10.32	.406	32.6	1.283	3	12	860.1-1032-037A1-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.5	.060				
10.32	.406	53.0	2.087	5	12	860.1-1032-053A1-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.5	.060				
10.32	.406	84.2	3.315	8	12	860.1-1032-098A1-PM	★	12.0	.472	163	6.417	161.3	6.350	114.0	4.488	1.5	.060				
10.40	.409	32.9	1.295	3	12	860.1-1040-037A1-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.5	.061				
10.40	.409	53.0	2.087	5	12	860.1-1040-053A1-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.5	.061				
10.40	.409	84.9	3.343	8	12	860.1-1040-098A1-PM	★	12.0	.472	163	6.417	161.3	6.350	115.0	4.528	1.5	.061				
10.45	.411	53.0	2.087	5	12	860.1-1045-053A1-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.5	.061				
10.50	.413	33.2	1.307	3	12	860.1-1050-037A1-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.6	.061				
10.50	.413	53.0	2.087	5	12	860.1-1050-053A1-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.6	.061				
10.50	.413	85.7	3.374	8	12	860.1-1050-098A1-PM	★	12.0	.472	163	6.417	161.3	6.350	115.0	4.528	1.6	.061				
10.60	.417	33.5	1.319	3	12	860.1-1060-037A1-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.6	.062				
10.60	.417	53.0	2.087	5	12	860.1-1060-053A1-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.6	.062				
10.70	.421	33.8	1.331	3	12	860.1-1070-037A1-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.6	.062				
10.70	.421	53.0	2.087	4	12	860.1-1070-053A1-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.6	.062				
10.70	.421	87.3	3.437	8	12	860.1-1070-098A1-PM	★	12.0	.472	163	6.417	161.3	6.350	115.0	4.528	1.6	.062				
10.71	.422	33.9	1.335	3	12	860.1-1071-037A1-PM	★	12.0	.472	102	4.016	100.3	3.949	55.0	2.165	1.6	.062				
10.71	.422	53.0	2.087	4	12	860.1-1071-053A1-PM	★	12.0	.472	118	4.646	116.3	4.579	71.0	2.795	1.6	.062				
10.80	.425	34.2	1.346	3	12	860.1-1080-037A1-PM	★	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.6	.063				
10.80	.425	53.0	2.087	4	12	860.1-1080-053A1-PM	★	12.0	.472	118	4.646	116.2	4.575	71.0	2.795	1.6	.063				
10.80	.425	88.2	3.472	8	12	860.1-1080-098A1-PM	★	12.0	.472	163	6.417	161.2	6.346	115.0	4.528	1.6	.063				
10.90	.429	34.5	1.358	3	12	860.1-1090-037A1-PM	★	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.6	.064				
10.90	.429	53.0	2.087	4	12	860.1-1090-053A1-PM	★	12.0	.472	118	4.646	116.2	4.575	71.0	2.795	1.6	.064				
11.00	.433	34.8	1.370	3	12	860.1-1100-037A1-PM	★	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.6	.064				
11.00	.433	53.0	2.087	4	12	860.1-1100-053A1-PM	★	12.0	.472	118	4.646	116.2	4.575	71.0	2.795	1.6	.064				
11.00	.433	89.8	3.535	8	12	860.1-1100-098A1-PM	★	12.0	.472	163	6.417	161.2	6.346	115.0	4.528	1.6	.064				
11.10	.437	35.1	1.382	3	12	860.1-1110-037A1-PM	★	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.6	.065				
11.10	.437	53.0	2.087	4	12	860.1-1110-053A1-PM	★	12.0	.472	118	4.646	116.2	4.575	71.0	2.795	1.6	.065				
11.10	.437	90.6	3.567	8	12	860.1-1110-098A1-PM	★	12.0	.472	163	6.417	161.2	6.346	115.0	4.528	1.6	.065				
11.11	.437	35.1	1.382	3	12	860.1-1111-037A1-PM	★	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.6	.065				
11.11	.437	53.0	2.087	4	12	860.1-1111-053A1-PM	★	12.0	.472	118	4.646	116.2	4.575	71.0	2.795	1.6	.065				
11.11	.437	90.7	3.571	8	12	860.1-1111-098A1-PM	★	12.0	.472	163	6.417	161.2	6.346	115.0	4.528	1.6	.065				
11.20	.441	35.4	1.394	3	12	860.1-1120-037A1-PM	★	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.7	.065				
11.20	.441	53.0	2.087	4	12	860.1-1120-053A1-PM	★	12.0	.472	118	4.646	116.2	4.575	71.0	2.795	1.7	.065				
11.20	.441	91.4	3.598	8	12	860.1-1120-098A1-PM	★	12.0	.472	163	6.417	161.2	6.346	115.0	4.528	1.7	.065				
11.30	.445	35.7	1.406	3	12	860.1-1130-037A1-PM	★	12.0	.472	102	4.016	100.2	3.945	55.0	2.165	1.7	.066				
11.30	.445	53.0	2.087	4	12	860.1-1130-053A1-PM	★	12.0	.472	118	4.646	116.2	4.575	71.0	2.795	1.7	.066				
11.30	.445	92.2	3.630	8	12	860.1-1130-098A1-PM	★	12.0	.472	163	6.417	161.2	6.346	115.0	4.528	1.7	.066				
11.40	.449	36.1	1.421	3	12	860.1-1140-037A1-PM	★	12.0	.472	102	4.016	100.1	3.941	55.0	2.165	1.7	.066				
11.40	.449	53.0	2.087	4	12	860.1-1140-053A1-PM	★	12.0	.472	118	4.646	116.1	4.571	71.0	2.795	1.7	.066				
11.40	.449	93.1	3.665	8	12	860.1-1140-098A1-PM	★	12.0	.472	163	6.417	161.1	6.343	115.0	4.528	1.7	.066				
11.50	.453	36.4	1.433	3	12	860.1-1150-037A1-PM	★	12.0	.472	102	4.016	100.1	3.941	55.0	2.165	1.7	.067				
11.50	.453	53.0	2.087	4	12	860.1-1150-053A1-PM	★	12.0	.472	118	4.646	116.1	4.571	71.0	2.795	1.7	.067				
11.50	.453	93.9	3.697	8	12	860.1-1150-098A1-PM	★	12.0	.472	163	6.417	161.1	6.343	116.0	4.567	1.7	.067				
11.51	.453	36.4	1.433	3	12	860.1-1151-037A1-PM	★	12.0	.472	102	4.016	100.1	3.941	55.0	2.165	1.7	.067				
11.51	.453	53.0	2.087	4	12	860.1-1151-053A1-PM	★	12.0	.472	118	4.646	116.1	4.571	71.0	2.795	1.7	.067				
11.60	.457	36.7	1.445	3	12	860.1-1160-037A1-PM	★	12.0	.472	102	4.016	100.1	3.941	55.0	2.165	1.7	.068				
11.60	.457	53.0	2.087	4	12	860.1-1160-053A1-PM	★	12.0	.472	118	4.646	116.1	4.571	71.0	2.795	1.7	.068				

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione interna di refrigerante

TCHA H8
SIG 147°



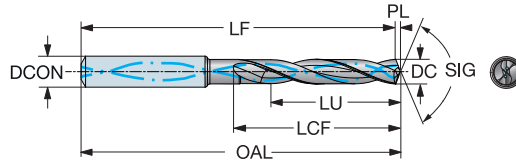
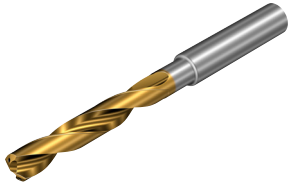
							p Dimensioni in mm e pollici									
							PTBM									
DC	DC*	LU	LU*	ULDR	CZG _{MS}	Codice di ordinazione	DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*
11.70	.461	37.0	1.457	3	12	860.1-1170-037A1-PM	★	12.0	.472	102	4.016	100.1	3.941	55.0	2.165	1.7 .068
11.70	.461	53.0	2.087	4	12	860.1-1170-053A1-PM	★	12.0	.472	118	4.646	116.1	4.571	71.0	2.795	1.7 .068
11.70	.461	95.5	3.760	8	12	860.1-1170-098A1-PM	★	12.0	.472	163	6.417	161.1	6.343	116.0	4.567	1.7 .068
11.80	.465	37.0	1.457	3	12	860.1-1180-037A1-PM	★	12.0	.472	102	4.016	100.1	3.941	55.0	2.165	1.7 .069
11.80	.465	53.0	2.087	4	12	860.1-1180-053A1-PM	★	12.0	.472	118	4.646	116.1	4.571	71.0	2.795	1.7 .069
11.80	.465	96.3	3.791	8	12	860.1-1180-098A1-PM	★	12.0	.472	163	6.417	161.1	6.343	116.0	4.567	1.7 .069
11.90	.469	37.0	1.457	3	12	860.1-1190-037A1-PM	★	12.0	.472	102	4.016	100.1	3.941	55.0	2.165	1.8 .069
11.90	.469	53.0	2.087	4	12	860.1-1190-053A1-PM	★	12.0	.472	118	4.646	116.1	4.571	71.0	2.795	1.8 .069
11.90	.469	97.1	3.823	8	12	860.1-1190-098A1-PM	★	12.0	.472	163	6.417	161.1	6.343	116.0	4.567	1.8 .069
12.00	.472	37.0	1.457	3	12	860.1-1200-037A1-PM	★	12.0	.472	102	4.016	100.0	3.937	55.0	2.165	1.8 .070
12.00	.472	53.0	2.087	4	12	860.1-1200-053A1-PM	★	12.0	.472	118	4.646	116.0	4.567	71.0	2.795	1.8 .070
12.00	.472	98.0	3.858	8	12	860.1-1200-098A1-PM	★	12.0	.472	163	6.417	161.0	6.339	116.0	4.567	1.8 .070
12.10	.476	38.3	1.508	3	14	860.1-1210-040A1-PM	★	14.0	.551	107	4.213	105.0	4.134	60.0	2.362	1.8 .071
12.10	.476	57.0	2.244	4	14	860.1-1210-057A1-PM	★	14.0	.551	124	4.882	122.0	4.803	77.0	3.032	1.8 .071
12.10	.476	98.8	3.890	8	14	860.1-1210-115A1-PM	★	14.0	.551	182	7.165	180.0	7.087	133.0	5.236	1.8 .071
12.20	.480	38.6	1.520	3	14	860.1-1220-040A1-PM	★	14.0	.551	107	4.213	105.0	4.134	60.0	2.362	1.8 .071
12.20	.480	57.0	2.244	4	14	860.1-1220-057A1-PM	★	14.0	.551	124	4.882	122.0	4.803	77.0	3.032	1.8 .071
12.20	.480	99.6	3.921	8	14	860.1-1220-115A1-PM	★	14.0	.551	182	7.165	180.0	7.087	133.0	5.236	1.8 .071
12.30	.484	38.9	1.532	3	14	860.1-1230-040A1-PM	★	14.0	.551	107	4.213	105.0	4.134	60.0	2.362	1.8 .072
12.30	.484	57.0	2.244	4	14	860.1-1230-057A1-PM	★	14.0	.551	124	4.882	122.0	4.803	77.0	3.032	1.8 .072
12.30	.484	100.4	3.953	8	14	860.1-1230-115A1-PM	★	14.0	.551	182	7.165	180.0	7.087	133.0	5.236	1.8 .072
12.40	.488	57.0	2.244	4	14	860.1-1240-057A1-PM	★	14.0	.551	124	4.882	122.0	4.803	77.0	3.032	1.8 .072
12.40	.488	101.2	3.984	8	14	860.1-1240-115A1-PM	★	14.0	.551	182	7.165	180.0	7.087	133.0	5.236	1.8 .072
12.50	.492	39.5	1.555	3	14	860.1-1250-040A1-PM	★	14.0	.551	107	4.213	105.0	4.134	60.0	2.362	1.9 .073
12.50	.492	57.0	2.244	4	14	860.1-1250-057A1-PM	★	14.0	.551	124	4.882	122.0	4.803	77.0	3.032	1.9 .073
12.50	.492	102.0	4.016	8	14	860.1-1250-115A1-PM	★	14.0	.551	182	7.165	180.0	7.087	133.0	5.236	1.9 .073
12.60	.496	39.9	1.571	3	14	860.1-1260-040A1-PM	★	14.0	.551	107	4.213	104.9	4.130	60.0	2.362	1.9 .073
12.70	.500	40.0	1.575	3	14	860.1-1270-040A1-PM	★	14.0	.551	107	4.213	104.9	4.130	60.0	2.362	1.9 .074
12.70	.500	57.0	2.244	4	14	860.1-1270-057A1-PM	★	14.0	.551	124	4.882	121.9	4.799	77.0	3.032	1.9 .074
12.70	.500	103.7	4.083	8	14	860.1-1270-115A1-PM	★	14.0	.551	182	7.165	179.9	7.083	134.0	5.276	1.9 .074
12.80	.504	40.0	1.575	3	14	860.1-1280-040A1-PM	★	14.0	.551	107	4.213	104.9	4.130	60.0	2.362	1.9 .075
12.80	.504	57.0	2.244	4	14	860.1-1280-057A1-PM	★	14.0	.551	124	4.882	121.9	4.799	77.0	3.032	1.9 .075
12.80	.504	104.5	4.114	8	14	860.1-1280-115A1-PM	★	14.0	.551	182	7.165	179.9	7.083	134.0	5.276	1.9 .075
13.00	.512	40.0	1.575	3	14	860.1-1300-040A1-PM	★	14.0	.551	107	4.213	104.9	4.130	60.0	2.362	1.9 .076
13.00	.512	57.0	2.244	4	14	860.1-1300-057A1-PM	★	14.0	.551	124	4.882	121.9	4.799	77.0	3.032	1.9 .076
13.00	.512	106.1	4.177	8	14	860.1-1300-115A1-PM	★	14.0	.551	182	7.165	179.9	7.083	134.0	5.276	1.9 .076
13.10	.516	40.0	1.575	3	14	860.1-1310-040A1-PM	★	14.0	.551	107	4.213	104.9	4.130	60.0	2.362	1.9 .076
13.10	.516	57.0	2.244	4	14	860.1-1310-057A1-PM	★	14.0	.551	124	4.882	121.9	4.799	77.0	3.032	1.9 .076
13.10	.516	106.9	4.209	8	14	860.1-1310-115A1-PM	★	14.0	.551	182	7.165	179.9	7.083	134.0	5.276	1.9 .076
13.25	.522	40.0	1.575	3	14	860.1-1325-040A1-PM	★	14.0	.551	107	4.213	104.9	4.130	60.0	2.362	2.0 .077
13.25	.522	57.0	2.244	4	14	860.1-1325-057A1-PM	★	14.0	.551	124	4.882	121.9	4.799	77.0	3.032	2.0 .077
13.25	.522	108.1	4.256	8	14	860.1-1325-115A1-PM	★	14.0	.551	182	7.165	179.9	7.083	134.0	5.276	2.0 .077
13.50	.531	40.0	1.575	2	14	860.1-1350-040A1-PM	★	14.0	.551	107	4.213	104.8	4.126	60.0	2.362	2.0 .079
13.50	.531	57.0	2.244	4	14	860.1-1350-057A1-PM	★	14.0	.551	124	4.882	121.8	4.795	77.0	3.032	2.0 .079
13.50	.531	110.2	4.339	8	14	860.1-1350-115A1-PM	★	14.0	.551	182	7.165	179.8	7.079	134.0	5.276	2.0 .079
13.75	.541	40.0	1.575	2	14	860.1-1375-040A1-PM	★	14.0	.551	107	4.213	104.8	4.126	60.0	2.362	2.0 .080
13.75	.541	57.0	2.244	4	14	860.1-1375-057A1-PM	★	14.0	.551	124	4.882	121.8	4.795	77.0	3.032	2.0 .080
13.80	.543	40.0	1.575	2	14	860.1-1380-040A1-PM	★	14.0	.551	107	4.213	104.8	4.126	60.0	2.362	2.0 .080
13.80	.543	57.0	2.244	4	14	860.1-1380-057A1-PM	★	14.0	.551	124	4.882	121.8	4.795	77.0	3.032	2.0 .080
13.80	.543	112.6	4.433	8	14	860.1-1380-115A1-PM	★	14.0	.551	182	7.165	179.8	7.079	134.0	5.276	2.0 .080
13.89	.547	57.0	2.244	4	14	860.1-1389-057A1-PM	★	14.0	.551	124	4.882	121.8	4.795	77.0	3.032	2.1 .081
14.00	.551	40.0	1.575	2	14	860.1-1400-040A1-PM	★	14.0	.551	107	4.213	104.7	4.122	60.0	2.362	2.1 .082
14.00	.551	57.0	2.244	4	14	860.1-1400-057A1-PM	★	14.0	.551	124	4.882	121.7	4.791	77.0	3.032	2.1 .082
14.00	.551	114.3	4.500	8	14	860.1-1400-115A1-PM	★	14.0	.551	182	7.165	179.7	7.075	134.0	5.276	2.1 .082

CoroDrill® 860, punta in metallo duro integrale

Per acciaio

Adduzione interna di refrigerante

TCHA H8
SIG 147°



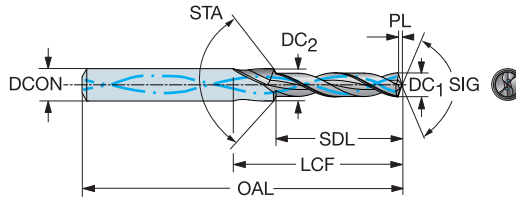
							p Dimensioni in mm e pollici										
							P/BM										
DC	DC*	LU	LU*	ULDR	CZC _{MS}	Codice di ordinazione	DCON _{MS}	DCON _{MS} *	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*	
14.25	.561	44.0	1.732	3	16	860.1-1425-044A1-PM	★	16.0	.630	115	4.528	112.7	4.437	65.0	2.559	2.1	.083
14.25	.561	62.0	2.441	4	16	860.1-1425-062A1-PM	★	16.0	.630	133	5.236	130.7	5.146	83.0	3.268	2.1	.083
14.29	.563	44.0	1.732	3	16	860.1-1429-044A1-PM	★	16.0	.630	115	4.528	112.7	4.437	65.0	2.559	2.1	.083
14.29	.563	62.0	2.441	4	16	860.1-1429-062A1-PM	★	16.0	.630	133	5.236	130.7	5.146	83.0	3.268	2.1	.083
14.50	.571	44.0	1.732	3	16	860.1-1450-044A1-PM	★	16.0	.630	115	4.528	112.7	4.437	65.0	2.559	2.1	.085
14.50	.571	62.0	2.441	4	16	860.1-1450-062A1-PM	★	16.0	.630	133	5.236	130.7	5.146	83.0	3.268	2.1	.085
14.69	.578	44.0	1.732	2	16	860.1-1469-044A1-PM	★	16.0	.630	115	4.528	112.7	4.437	65.0	2.559	2.2	.086
14.69	.578	62.0	2.441	4	16	860.1-1469-062A1-PM	★	16.0	.630	133	5.236	130.7	5.146	83.0	3.268	2.2	.086
14.75	.581	62.0	2.441	4	16	860.1-1475-062A1-PM	★	16.0	.630	133	5.236	130.6	5.142	83.0	3.268	2.2	.086
14.80	.583	62.0	2.441	4	16	860.1-1480-062A1-PM	★	16.0	.630	133	5.236	130.6	5.142	83.0	3.268	2.2	.086
15.00	.591	44.0	1.732	2	16	860.1-1500-044A1-PM	★	16.0	.630	115	4.528	112.6	4.433	65.0	2.559	2.2	.087
15.00	.591	62.0	2.441	4	16	860.1-1500-062A1-PM	★	16.0	.630	133	5.236	130.6	5.142	83.0	3.268	2.2	.087
15.10	.594	44.0	1.732	2	16	860.1-1510-044A1-PM	★	16.0	.630	115	4.528	112.6	4.433	65.0	2.559	2.2	.088
15.10	.594	62.0	2.441	4	16	860.1-1510-062A1-PM	★	16.0	.630	133	5.236	130.6	5.142	83.0	3.268	2.2	.088
15.50	.610	44.0	1.732	2	16	860.1-1550-044A1-PM	★	16.0	.630	115	4.528	112.5	4.429	65.0	2.559	2.3	.090
15.50	.610	62.0	2.441	4	16	860.1-1550-062A1-PM	★	16.0	.630	133	5.236	130.5	5.138	83.0	3.268	2.3	.090
15.80	.622	44.0	1.732	2	16	860.1-1580-044A1-PM	★	16.0	.630	115	4.528	112.5	4.429	65.0	2.559	2.3	.092
15.80	.622	62.0	2.441	3	16	860.1-1580-062A1-PM	★	16.0	.630	133	5.236	130.5	5.138	83.0	3.268	2.3	.092
15.87	.625	44.0	1.732	2	16	860.1-1587-044A1-PM	★	16.0	.630	115	4.528	112.5	4.429	65.0	2.559	2.4	.093
15.87	.625	62.0	2.441	3	16	860.1-1587-062A1-PM	★	16.0	.630	133	5.236	130.5	5.138	83.0	3.268	2.4	.093
16.00	.630	44.0	1.732	2	16	860.1-1600-044A1-PM	★	16.0	.630	115	4.528	112.5	4.429	65.0	2.559	2.4	.093
16.00	.630	62.0	2.441	3	16	860.1-1600-062A1-PM	★	16.0	.630	133	5.236	130.5	5.138	83.0	3.268	2.4	.093
16.00	.630	130.5	5.138	8	16	860.1-1600-133A1-PM	★	16.0	.630	204	8.032	201.5	7.933	154.0	6.063	2.4	.093
16.10	.634	50.0	1.969	3	18	860.1-1610-050A1-PM	★	18.0	.709	123	4.843	120.4	4.740	73.0	2.874	2.4	.094
16.10	.634	70.0	2.756	4	18	860.1-1610-070A1-PM	★	18.0	.709	143	5.630	140.4	5.528	93.0	3.661	2.4	.094
16.50	.650	50.0	1.969	3	18	860.1-1650-050A1-PM	★	18.0	.709	123	4.843	120.4	4.740	73.0	2.874	2.4	.096
16.50	.650	70.0	2.756	4	18	860.1-1650-070A1-PM	★	18.0	.709	143	5.630	140.4	5.528	93.0	3.661	2.4	.096
16.67	.656	50.0	1.969	2	18	860.1-1667-050A1-PM	★	18.0	.709	123	4.843	120.4	4.740	73.0	2.874	2.5	.097
16.67	.656	70.0	2.756	4	18	860.1-1667-070A1-PM	★	18.0	.709	143	5.630	140.4	5.528	93.0	3.661	2.5	.097
16.80	.661	50.0	1.969	2	18	860.1-1680-050A1-PM	★	18.0	.709	123	4.843	120.4	4.740	73.0	2.874	2.5	.098
16.80	.661	70.0	2.756	4	18	860.1-1680-070A1-PM	★	18.0	.709	143	5.630	140.4	5.528	93.0	3.661	2.5	.098
17.00	.669	50.0	1.969	2	18	860.1-1700-050A1-PM	★	18.0	.709	123	4.843	120.3	4.736	73.0	2.874	2.5	.099
17.00	.669	70.0	2.756	4	18	860.1-1700-070A1-PM	★	18.0	.709	143	5.630	140.3	5.524	93.0	3.661	2.5	.099
17.50	.689	50.0	1.969	2	18	860.1-1750-050A1-PM	★	18.0	.709	123	4.843	120.3	4.736	73.0	2.874	2.6	.102
17.50	.689	70.0	2.756	4	18	860.1-1750-070A1-PM	★	18.0	.709	143	5.630	140.3	5.524	93.0	3.661	2.6	.102
17.80	.701	70.0	2.756	3	18	860.1-1780-070A1-PM	★	18.0	.709	143	5.630	140.2	5.520	93.0	3.661	2.6	.104
18.00	.709	50.0	1.969	2	18	860.1-1800-050A1-PM	★	18.0	.709	123	4.843	120.2	4.732	73.0	2.874	2.7	.105
18.00	.709	70.0	2.756	3	18	860.1-1800-070A1-PM	★	18.0	.709	143	5.630	140.2	5.520	93.0	3.661	2.7	.105
18.50	.728	55.0	2.165	2	20	860.1-1850-055A1-PM	★	20.0	.787	131	5.157	128.1	5.043	79.0	3.110	2.7	.108
18.80	.740	55.0	2.165	2	20	860.1-1880-055A1-PM	★	20.0	.787	131	5.157	128.1	5.043	79.0	3.110	2.8	.110
18.80	.740	77.0	3.032	4	20	860.1-1880-077A1-PM	★	20.0	.787	153	6.024	150.1	5.909	101.0	3.976	2.8	.110
19.00	.748	55.0	2.165	2	20	860.1-1900-055A1-PM	★	20.0	.787	131	5.157	128.1	5.043	79.0	3.110	2.8	.111
19.00	.748	77.0	3.032	4	20	860.1-1900-077A1-PM	★	20.0	.787	153	6.024	150.1	5.909	101.0	3.976	2.8	.111
19.05	.750	55.0	2.165	2	20	860.1-1905-055A1-PM	★	20.0	.787	131	5.157	128.0	5.039	79.0	3.110	2.8	.111
19.05	.750	77.0	3.032	4	20	860.1-1905-077A1-PM	★	20.0	.787	153	6.024	150.0	5.906	101.0	3.976	2.8	.111
19.80	.780	55.0	2.165	2	20	860.1-1980-055A1-PM	★	20.0	.787	131	5.157	128.0	5.039	79.0	3.110	2.9	.115
20.00	.787	55.0	2.165	2	20	860.1-2000-055A1-PM	★	20.0	.787	131	5.157	127.9	5.035	79.0	3.110	3.0	.117
20.00	.787	77.0	3.032	3	20	860.1-2000-077A1-PM	★	20.0	.787	153	6.024	149.9	5.902	101.0	3.976	3.0	.117

CoroDrill® 860, punta in metallo duro integrale per smussi e gradini

Per acciaio

Adduzione interna di refrigerante

SIG 147°



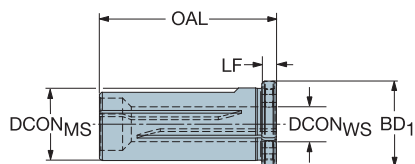
											p Dimensioni in mm e pollici								
											P/BM	DCON _{MS}	DCON _{MS} "	OAL	OAL"	LF	LF"	PL	PL"
DC ₁	DC ₁ "	DC ₂	DC ₂ "	SDL ₁	SDL ₁ "	LU	LU"	CZC _{MS}	Codice di ordinazione			DCON _{MS}	DCON _{MS} "	OAL	OAL"	LF	LF"	PL	PL"
3.350	.1319	4.500	.1772	11.00	.433	12.1	.476	6	860.2-0335-011A1-PM	★	6.0	.236	74	2.913	73.4	2.890	0.6	.024	
3.400	.1339	4.600	.1811	11.00	.433	12.2	.480	6	860.2-0340-011A1-PM	★	6.0	.236	74	2.913	73.4	2.890	0.6	.024	
3.700	.1457	5.000	.1969	13.00	.512	14.3	.563	6	860.2-0370-012A1-PM	★	6.0	.236	74	2.913	73.4	2.890	0.6	.024	
4.250	.1673	5.700	.2244	14.00	.551	15.5	.610	6	860.2-0425-013A1-PM	★	6.0	.236	74	2.913	73.3	2.886	0.7	.028	
4.300	.1693	5.800	.2283	14.00	.551	15.5	.610	6	860.2-0430-013A1-PM	★	6.0	.236	74	2.913	73.2	2.882	0.8	.031	
4.650	.1831	5.900	.2323	14.00	.551	15.4	.606	6	860.2-0465-014A1-PM	★	6.0	.236	74	2.913	73.2	2.882	0.8	.031	
5.000	.1969	6.800	.2677	15.00	.591	16.7	.657	8	860.2-0500-015A1-PM	★	8.0	.315	79	3.110	78.2	3.079	0.8	.031	
5.100	.2008	6.900	.2717	16.00	.630	17.7	.697	8	860.2-0510-016A1-PM	★	8.0	.315	79	3.110	78.2	3.079	0.8	.031	
5.300	.2087	7.200	.2835	16.00	.630	17.8	.701	8	860.2-0530-016A1-PM	★	8.0	.315	79	3.110	78.2	3.079	0.8	.031	
5.500	.2165	7.400	.2913	17.00	.669	18.8	.740	8	860.2-0550-017A1-PM	★	8.0	.315	79	3.110	78.1	3.075	0.9	.035	
5.550	.2185	7.500	.2953	17.00	.669	18.8	.740	8	860.2-0555-017A1-PM	★	8.0	.315	79	3.110	78.1	3.075	0.9	.035	
6.600	.2598	8.900	.3504	20.00	.787	22.2	.874	10	860.2-0660-020A1-PM	★	10.0	.394	89	3.504	87.9	3.461	1.1	.043	
6.750	.2657	9.100	.3583	21.00	.827	23.3	.917	10	860.2-0675-021A1-PM	★	10.0	.394	89	3.504	87.9	3.461	1.1	.043	
6.850	.2697	9.200	.3622	21.00	.827	23.3	.917	10	860.2-0685-021A1-PM	★	10.0	.394	89	3.504	87.9	3.461	1.1	.043	
6.900	.2717	9.300	.3661	21.00	.827	23.3	.917	10	860.2-0690-021A1-PM	★	10.0	.394	89	3.504	87.9	3.461	1.1	.043	
7.000	.2756	9.500	.3740	21.00	.827	23.4	.921	10	860.2-0700-021A1-PM	★	10.0	.394	89	3.504	87.9	3.461	1.1	.043	
7.250	.2854	9.500	.3740	22.00	.866	24.3	.957	10	860.2-0725-022A1-PM	★	10.0	.394	89	3.504	87.8	3.457	1.2	.047	
7.400	.2913	9.800	.3858	22.00	.866	24.4	.961	10	860.2-0740-022A1-PM	★	10.0	.394	89	3.504	87.8	3.457	1.2	.047	
8.000	.3150	10.80	.4252	24.00	.945	26.7	1.051	12	860.2-0800-024A1-PM	★	12.0	.472	102	4.016	100.7	3.965	1.3	.051	
8.500	.3346	11.50	.4528	26.00	1.024	28.9	1.138	12	860.2-0850-026A1-PM	★	12.0	.472	102	4.016	100.6	3.961	1.4	.055	
8.600	.3386	11.60	.4567	26.00	1.024	28.9	1.138	12	860.2-0860-026A1-PM	★	12.0	.472	102	4.016	100.6	3.961	1.4	.055	
8.700	.3425	11.70	.4606	26.00	1.024	28.9	1.138	12	860.2-0870-026A1-PM	★	12.0	.472	102	4.016	100.6	3.961	1.4	.055	
9.000	.3543	11.80	.4646	27.00	1.063	29.9	1.177	12	860.2-0900-027A1-PM	★	12.0	.472	102	4.016	100.5	3.957	1.5	.059	
9.250	.3642	12.50	.4921	28.00	1.102	31.1	1.224	14	860.2-0925-028A1-PM	★	14.0	.551	112	4.409	110.5	4.350	1.5	.059	
9.300	.3661	12.60	.4961	28.00	1.102	31.2	1.228	14	860.2-0930-028A1-PM	★	14.0	.551	112	4.409	110.5	4.350	1.5	.059	
10.25	.4035	13.80	.5433	31.00	1.220	34.4	1.354	14	860.2-1025-031A1-PM	★	14.0	.551	112	4.409	110.3	4.343	1.7	.067	
10.30	.4055	13.80	.5433	31.00	1.220	34.4	1.354	14	860.2-1030-031A1-PM	★	14.0	.551	112	4.409	110.3	4.343	1.7	.067	
10.40	.4094	13.80	.5433	31.00	1.220	34.4	1.354	14	860.2-1040-031A1-PM	★	14.0	.551	112	4.409	110.3	4.343	1.7	.067	
10.50	.4134	13.80	.5433	32.00	1.260	35.4	1.394	14	860.2-1050-032A1-PM	★	14.0	.551	112	4.409	110.3	4.343	1.7	.067	
10.80	.4252	14.60	.5748	33.00	1.299	36.7	1.445	16	860.2-1080-033A1-PM	★	16.0	.630	124	4.882	122.2	4.811	1.8	.071	
11.00	.4331	14.90	.5866	33.00	1.299	36.7	1.445	16	860.2-1100-033A1-PM	★	16.0	.630	124	4.882	122.2	4.811	1.8	.071	
11.20	.4409	15.10	.5945	34.00	1.339	37.8	1.488	16	860.2-1120-034A1-PM	★	16.0	.630	124	4.882	122.2	4.811	1.8	.071	
11.50	.4528	15.10	.5945	35.00	1.378	38.7	1.524	16	860.2-1150-035A1-PM	★	16.0	.630	124	4.882	122.1	4.807	1.9	.075	
12.00	.4724	15.80	.6220	37.00	1.457	40.9	1.610	16	860.2-1200-036A1-PM	★	16.0	.630	124	4.882	122.0	4.803	2.0	.079	
12.10	.4764	16.30	.6417	37.00	1.457	41.1	1.618	18	860.2-1210-037A1-PM	★	18.0	.709	124	4.882	122.0	4.803	2.0	.079	
12.25	.4823	16.30	.6417	37.00	1.457	41.0	1.614	18	860.2-1225-037A1-PM	★	18.0	.709	124	4.882	122.0	4.803	2.0	.079	
12.50	.4921	16.90	.6654	38.00	1.496	42.2	1.661	18	860.2-1250-038A1-PM	★	18.0	.709	124	4.882	122.0	4.803	2.0	.079	
13.50	.5315	17.80	.7008	41.00	1.614	45.3	1.783	18	860.2-1350-041A1-PM	★	18.0	.709	131	5.157	128.8	5.071	2.2	.087	
14.00	.5512	18.90	.7441	42.00	1.654	46.7	1.839	20	860.2-1400-042A1-PM	★	20.0	.787	142	5.591	139.7	5.500	2.3	.091	
14.10	.5551	19.00	.7480	43.00	1.693	47.7	1.878	20	860.2-1410-043A1-PM	★	20.0	.787	142	5.591	139.7	5.500	2.3	.091	
14.25	.5610	19.20	.7559	43.00	1.693	47.8	1.882	20	860.2-1425-043A1-PM	★	20.0	.787	142	5.591	139.7	5.500	2.3	.091	
14.50	.5709	19.60	.7717	44.00	1.732	48.9	1.925	20	860.2-1450-044A1-PM	★	20.0	.787	142	5.591	139.7	5.500	2.3	.091	
15.00	.5906	19.60	.7717	45.00	1.772	49.7	1.957	20	860.2-1500-045A1-PM	★	20.0	.787	142	5.591	139.6	5.496	2.4	.094	
15.10	.5945	19.60	.7717	46.00	1.811	50.6	1.992	20	860.2-1510-046A1-PM	★	20.0	.787	142	5.591	139.6	5.496	2.4	.094	
15.50	.6102	19.60	.7717	47.00	1.850	51.5	2.028	20	860.2-1550-047A1-PM	★	20.0	.787	142	5.591	139.5	5.492	2.5	.098	
16.50	.6496	19.60	.7717	50.00	1.969	54.2	2.134	20	860.2-1650-050A1-PM	★	20.0	.787	153	6.024	150.4	5.921	2.6	.102	
17.50	.6890	19.60	.7717	53.00	2.087	56.8	2.236	20	860.2-1750-053A1-PM	★	20.0	.787	153	6.024	150.3	5.917	2.7	.106	

Accessori

Manicotto cilindrico con posizionamento EasyFix™

23

Manicotto cilindrico con posizionamento EasyFix™



				Dimensioni, millimetri							
CZC _{MS}	CZC _{WS}	CNSC	CXSC	Codice di ordinazione	DCON _{MS}	DCON _{WS}	LSC	OAL	LF	BAR	KG
25	10.00	1	4	EFF-25-10	25.00	10.00	56.00	61.00	5	150	0.19
	12.00	1	4	EFF-25-12	25.00	12.00	80.00	61.00	5	150	0.17

Informazioni generali

ISO 13399	25
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Concetto di Riciclo Coromant (CRC)	30

ISO 13399 è uno standard internazionale che semplifica lo scambio dei dati per gli utensili da taglio. Esiste una leggera differenza nei parametri e nelle descrizioni di ogni utensile.

Per la prima volta, c'è un modo standardizzato per descrivere i dati dei prodotti per quanto riguarda gli utensili da taglio disponibili. Quando tutti gli utensili nell'industria manifatturiera condividono gli stessi parametri e definizioni, la comunicazione delle relative informazioni tra i vari sistemi software diventa molto semplice.

Che cosa significa per voi?

Fondamentalmente, ciò significa che i vostri sistemi possono parlare con i nostri, perché tutti parlano la stessa lingua. Scaricate i dati dei prodotti dal nostro sito web e inseriteli direttamente nel vostro software CAD/CAM per assemblare gli utensili che si utilizzano in produzione. Non c'è bisogno di cercare informazioni nei cataloghi e interpretare i dati da un sistema all'altro. Immaginate quanto tempo questo sistema vi farà risparmiare!

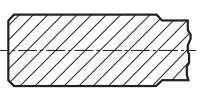
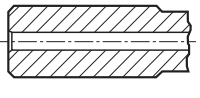
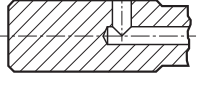
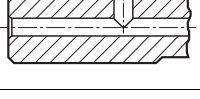
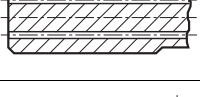
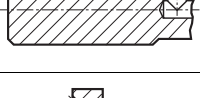

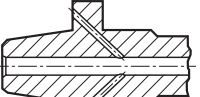

Acronimo	Significato
ADJLN	Limite di regolazione minimo
ADJLX	Massimo limite di regolazione
ADJRG	Gamma di regolazione
ALP	Angolo di spoglia inferiore assiale
AN	Angolo di spoglia inferiore principale
ANN	Angolo di spoglia inferiore secondario
APMX	Profondità di taglio massima
APMX_EFW	Profondità di taglio massima - avanzamento finale
APMX_FFW	Profondità di taglio massima - avanzamento laterale
AZ	Profondità di tuffo massima
B	Larghezza dello stelo
BAWS	Angolo del corpo lato pezzo
BAMS	Angolo del corpo lato macchina
BBD	Bilanciato in fase di progettazione
BBR	Bilanciato mediante prova rotazionale
BCH	Lunghezza dello smusso angolare
BD	Diametro del corpo
BHTA	Angolo semiconico del corpo
BN	Larghezza del petto
BS	Lunghezza del tagliente raschiante
BSG	Gruppo standard di base
BSR	Raggio del tagliente raschiante
CBMD	Costruttore rompitrucoli
CDX	Profondità di taglio massima
CEMR	Raggio principale del tagliente
CF	Smusso di invito
CHBA	Angolo dello smusso del corpo
CHBL	Lunghezza dello smusso del corpo
CHW	Larghezza dello smusso angolare
CICT	Numero di articoli da taglio
CICT _{BALL}	Numero di articoli da taglio - inserto a testa sferica
CICT _E	Numero di articoli da taglio - posizione finale
CICT _P	Numero di articoli da taglio - posizione periferica
CICT _S	Numero di articoli da taglio - posizione laterale
CICT _{SP}	Numero di articoli da taglio - Inserto di "guardia"
CICT _T	Numero di articoli da taglio - totale
CND	Diametro ingresso refrigerante
CNSC	Codice tipo con ingresso refrigerante
CNT	Misura della filettatura all'ingresso refrigerante
COATING	Rivestimento
CP	Pressione massima refrigerante
CRKS	Misura della filettatura della bussola di arresto del collegamento
CRNT	Misura della filettatura dell'ingresso radiale del refrigerante
CTPT	Tipo di operazione
CUTDIA	Diametro massimo di troncatura del pezzo
CW	Larghezza di taglio
CWN	Larghezza di taglio minima
CWTOLL	Tolleranza inferiore larghezza di taglio
CWTOLU	Tolleranza superiore larghezza di taglio
CWX	Larghezza di taglio massima
CXSC	Codice tipo di uscita refrigerante
CZC	Codice misura di connessione
CZC _{MS}	Codice misura collegamento lato macchina
CZC _{WS}	Codice misura collegamento lato pezzo
D1	Diametro del foro di fissaggio
DAH	Diametro del foro di accesso
DAXIN	Diametro minimo interno della scanalatura assiale
DAXN	Diametro minimo esterno della scanalatura assiale

DAXX	Diametro massimo esterno della scanalatura assiale
DBC	Diametro del cerchio fori per bulloni
DC	Diametro di taglio
DCB	Diametro del foro di collegamento
DCBN	Diametro minimo interno di collegamento
DCBX	Diametro massimo interno di collegamento
DCF	Diametro di taglio al contatto della faccia
DCIN	Diametro di taglio interno
DCN	Diametro di taglio minimo
DCON	Diametro di collegamento
DCON _{MS}	Diametro di collegamento, lato macchina
DCON _{WS}	Diametro di collegamento, lato pezzo
DCONN _{WS}	Diametro di collegamento minimo, lato pezzo
DCONX _{WS}	Diametro di collegamento massimo, lato pezzo
DCPS	Chip dati diam. 10x4.5 accordi ISO69873
DCSF _{MS}	Diametro superficie di contatto lato macchina
DCSF _{WS}	Diametro superficie di contatto lato pezzo
DCX	Diametro di taglio massimo
DHUB	Diametro del punzone
DIX	Diametro massimo di interferenza con il dispositivo di cambio utensili
DMIN	Diametro minimo del foro
DMM	Diametro stelo
DN	Diametro dello stelo scaricato
DRVCT	Numero dispositivi di trascinamento
DSGN	Versione
EPSR	Angolo incluso dell'inserto
FHA	Angolo d'elica
FLGT	Spessore della flangia
FTDZ	Per dimensione diametro di filettatura
GB	Angolo del petto
H	Altezza dello stelo
HA	Altezza teorica della filettatura
HB	Differenza altezza della filettatura
HBH	Altezza offset del fondo della testina
HC	Altezza effettiva della filettatura
HF	Altezza funzionale
HRY	Punto più basso dal piano di riferimento
HSUP	Altezza del supporto
HTB	Altezza del corpo
HTH	Altezza
IC	Diametro del cerchio inscritto
INSL	Lunghezza inserto
INSUC	Codice di utilizzo dell'inserto
IZC	Codice dimensione inserto
KAPR	Angolo del tagliente utensile
KAPR_EFW	Angolo del tagliente utensile - avanzamento finale
KCH	Smusso angolare
KRINS	Angolo d'attacco principale
KWW	Larghezza sede chiavetta
L	Lunghezza del tagliente
LAMS	Angolo di inclinazione
LB	Lunghezza del corpo
LCF	Lunghezza curvatura truciolo
LCOX	Lunghezza massima di troncatura
LE	Lunghezza effettiva del tagliente
LF	Lunghezza funzionale
LFN	Lunghezza funzionale minima
LH	Lunghezza della testina
LPR	Lunghezza sporgente
LS	Lunghezza stelo
LSC	Lunghezza di bloccaggio
LSCN	Lunghezza minima di bloccaggio
LSCS	Distanza all'inizio del bloccaggio
LSCX	Lunghezza massima di bloccaggio
LSD	Lunghezza stelo "inerte"
LU	Lunghezza utilizzabile (max. raccomandata)
LU_BFW	Lunghezza utile - sfacciatura in tirata
LUX	Massima lunghezza utilizzabile
MHD	Distanza del foro di montaggio
MIID	Identificazione inserto campione
MIID _E	Identificazione inserto campione - posizione finale
MIID _S	Identificazione inserto campione - posizione laterale
MIID _C	Identificazione inserto campione - posizione centrale
MIID _P	Identificazione inserto campione - posizione periferica
MIID _I	Identificazione inserto campione - posizione intermedia
MMCC	Codice per coppia preimpostata
MMCX	Coppia di taglio max.
NOF	Numero di scanalature
NT	Numero di denti
OAH	Altezza globale
OAL	Lunghezza globale
OAW	Larghezza globale
OH	Sporgenza raccomandata
OHN	Sporgenza minima

ITA	
OHX	Sporgenza massima
ORDCODE	Codice di ordinazione
PCL	Lunghezza cilindrica periferica
PDX	Distanza profilo EX
PDY	Distanza profilo EY
PHD	Diametro del preforo
PHDX	Diametro massimo del preforo
PL	Lunghezza della punta
PNA	Angolo incluso del profilo
PRFRAD	Raggio del profilo
PRSPC	Specifiche del profilo
PSIR	Angolo di attacco dell'utensile
PSIRL	Angolo del tagliente principale sinistro
PSIRR	Angolo del tagliente principale destro
PSW	Larghezza scanalatura prelaborata
RADH	Altezza radiale del corpo
RADW	Larghezza radiale del corpo
RAR	Angolo di spoglia inferiore di destra
RE	Raggio di punta
REEQ	Raggio di punta equivalente
REL	Raggio di punta, sinistro
RER	Raggio di punta, destro
RETOLL	Tolleranza inferiore raggio di punta
RETOLU	Tolleranza superiore raggio di punta
RGL	Lunghezza di riaffilatura
RMPX	Massimo angolo di penetrazione
RPMX	Velocità rotazionale massima
S	Spessore dell'inserto
SDL	Lunghezza diametro a gradini
SIG	Angolo di punta
SPTL	Linea di divisione
SSC	Codice misura sede inserto
SSC _E	Codice misura sede inserto - posizione finale
SSC _P	Codice misura sede inserto - posizione periferica
SSC _S	Codice misura sede inserto - posizione laterale
STA	Angolo incluso del gradino
STDNO	Numero standard
SUBSTRATE	Substrato
TCDC	Classe di tolleranza diametro di taglio
TCDCON	Tolleranza sul diametro di collegamento
TCDMM	Tolleranza diametro stelo
TCHA	Tolleranza ottenibile del foro
TCHAL	Tolleranza inferiore del foro ottenibile
TCHAU	Tolleranza superiore del foro ottenibile
TCT	Classe di tolleranza utensile
TCTR	Classe di tolleranza filettatura
TD	Diametro della filettatura
TDZ	Misura del diametro della filettatura
TFLA	Lunghezza flottante del maschio in avanti
TFLB	Lunghezza flottante del maschio indietro
TG	Gradiente conico
THBTP	Proprietà conicità posteriore della filettatura
THCA	Angolo di correzione elica della filettatura
THCHT	Tipo smusso della filettatura
THFT	Tipo forma della filettatura
THFTS	Serie standard forma filettatura
THL	Lunghezza filettatura
THUB	Spessore mozzo
TP	Passo filettatura
TPI	Filetti per pollice
TPIN	Filetti per pollice minimi
TPIX	Filetti per pollice massimi
TPN	Passo minimo di filettatura
TPT	Tipo profilo della filettatura
TPX	Passo massimo di filettatura
TRMAX	Gamma di maschiatura max
TQ	Coppia
TSYC	Codice tipo di utensile
TPP	Tipo di filettatura
ULDR	Rapporto lunghezza-diametro utilizzabile
VCX	Velocità di taglio massima
W1	Larghezza inserto
WB	Larghezza del corpo
WF	Larghezza funzionale
WFCIRP	Larghezza al punto di riferimento dell'articolo da taglio
WSC	Larghezza di bloccaggio
WT	Peso dell'articolo
ZADJ	Numero di inserti regolabili
ZEFF	Numero di taglienti effettivi sulla faccia
ZEFP	Numero di taglienti periferici effettivi (ZEFP)
ZWX	Numero massimo di inserti raschianti

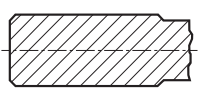
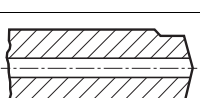
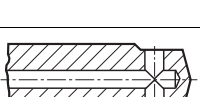



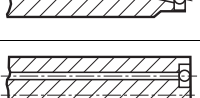
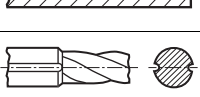

CNSC

Codice tipo con ingresso refrigerante

Codice	Descrizione	Immagine
0	Senza refrigerante	
1	Entrata assiale concentrica	
2	Entrata radiale	
3	Entrata assiale concentrica e radiale	
4	Entrata assiale concentrica su cerchio	
5	Entrata radiale prima dell'adattatore	
6	Decentrata su flangia	
7	Decentrata su flangia e assiale	
8	Decentrata sulle scanalature dello stelo	

CXSC

Codice tipo di uscita refrigerante

Codice	Descrizione	Immagine
0	Senza uscita refrigerante	
1	Uscita assiale concentrica	
2	Uscita radiale	
3	Uscita assiale inclinata	
4	Assiale concentrica su cerchio	
5	Uscita assiale inclinata con ugello, regolabile	
6	Uscita decentrata con ugello, regolabile	
7	Decentrata sulle scanalature dello stelo	
8	Assiale o decentrata con ugello, regolabile	

Informazioni per la sicurezza in relazione all'affilatura del metallo duro

Composizione del materiale

La maggior parte dei prodotti di metallo duro contengono carburo di tungsteno e cobalto. Altre sostanze possono essere: carburo di titanio, carburo di tantalio, carburo di niobio, carburo di cromo, carburo di molibdeno o carburo di vanadio. Alcune qualità contengono carbonitruro di titanio e/o nichel.

Rischi di esposizione

L'affilatura o il "riscaldamento" di un semilavorato o di un prodotto di metallo duro produce polvere o esalazioni di sostanze pericolose che possono essere inalate, ingerite, oppure venire a contatto con l'epidermide o gli occhi.

Tossicità acuta

La polvere è tossica per inalazione. L'inalazione può causare irritazioni e infiammazioni alle vie respiratorie. Una tossicità acuta per inalazione, notevolmente più elevata del solo cobalto, è stata riportata durante l'inalazione contemporanea di cobalto e carburo di tungsteno.

Il contatto con la pelle può causare irritazioni e rash cutanei. In persone particolarmente sensibili possono manifestarsi reazioni allergiche.

Tossicità cronica

Ripetute inalazioni di gas contenenti cobalto possono causare occlusioni alle vie respiratorie.

L'inalazione prolungata di concentrazioni maggiori può causare fibrosi o cancro ai polmoni. Studi epidemiologici segnalano che, in passato, i lavoratori esposti ad elevate concentrazioni di carburo di tungsteno/cobalto correvano un rischio maggiore di sviluppare cancro al polmone.

Il cobalto ed il nichel sono due potenti sensibilizzatori della pelle. Contatti ripetuti o prolungati possono causare irritazione e sensibilizzazione.

Segnalazioni di rischio

Tossico: pericolo di gravi danni alla salute in caso di esposizione prolungata per inalazione.

Tossico per inalazione.

Evidenza limitata di un effetto cancerogeno.

Può provocare sensibilizzazione per inalazione e a contatto con l'epidermide.

Misure preventive

Evitare la formazione e l'inalazione di polvere. Usare un impianto di ventilazione che sia adatto a limitare l'esposizione al personale ben al di sotto dei limiti consentiti a livello nazionale.

Se l'impianto di ventilazione non è disponibile o adeguato, usare respiratori approvati, a livello nazionale, per lo scopo.

Indossare occhiali di protezione o occhiali con schermi laterali, quando è necessario.

Evitare il contatto ripetuto con l'epidermide. Indossare guanti adatti. Lavarsi accuratamente dopo la manipolazione.

Usare vestiario di protezione adatto. Usare indumenti lavabili e riutilizzabili, se richiesto.

Non mangiare, bere o fumare nell'area di lavoro. Lavarsi accuratamente prima di mangiare, bere o fumare.



Per il rispetto dell'ambiente!

Informatevi subito sul Sistema di Riciclo Coromant (CRC)!

Il Sistema di Riciclo Coromant (CRC) è un servizio completo che Sandvik Coromant offre a tutti i suoi clienti per la raccolta degli inserti di metallo duro usurati e degli utensili integrali di metallo duro.

In considerazione del crescente consumo di materie prime "non rinnovabili", la gestione economica delle risorse in via di estinzione diventa un dovere di tutti i produttori.

Sandvik Coromant svolge la sua parte offrendo la possibilità di raccogliere inserti di metallo duro e utensili integrali di metallo duro usurati e di riciclarli nel rispetto dell'ambiente.

I vantaggi del Sistema di Riciclo Coromant (CRC) sono:

- Sistema di riciclo su scala mondiale, certificato secondo ISO e OHAS.
- Senza intermediari.
- Semplice procedura di raccolta e trasporto.
- Meno rifiuti, minore contaminazione dell'ambiente.
- Migliore utilizzazione delle risorse.
- Raccolta di inserti anche di altri fabbricanti.



Contattare Sandvik Italia, Divisione Coromant, telefonicamente al numero 02/30.705.1 o via fax al numero 02/30705.580, oppure il nostro Tecnico di Vendita o Rivenditore Autorizzato di zona, per richiedere ulteriori informazioni ed ordinare i contenitori per la raccolta (ogni contenitore contiene fino a 20 Kg.)

Contenitore per la raccolta:

Cassetta di trasporto (in legno compensato) per utensili di metallo duro integrali:

Contenitore di raccolta inserti (in legno compensato):

Codici di ordinazione

91617

92994

92995

www.sandvik.coromant.com

